
Standard Taps--High Speed Steel Machine Screw Sizes--Tap Sets



Tap Description	Part Number
0-80 H1 2FL	116555
1-64 H1 2FL	116671
1-72 H1 2FL	126445
2-56 H1 3FL	116968
2-56 H2 3FL	117006
2-64 H2 3FL	117110
3-48 H2 3FL	117286
3-56 H2 3FL	117407
4-40 H1 3FL	117663
4-40 H2 3FL	117705
4-48 H2 3FL	117882
5-40 H1 3FL	118023
5-40 H2 3FL	118060
6-32 H1 3FL	118412
6-32 H2 3FL	118450
6-32 H3 3FL	118497
6-40 H2 3FL	118771
8-32 H1 4FL	119040
8-32 H2 4FL	119088
8-32 H3 4FL	119120
8-36 H2 4FL	119428
10-24 H1 4FL	119659
10-24 H2 4FL	119696
10-24 H3 4FL	119738
10-32 H1 4FL	120182
10-32 H2 4FL	120224
10-32 H3 4FL	120261
12-24 H3 4FL	120492
12-28 H3 4FL	120730

Standard Taps--High Speed Steel Fractional Sizes--Tap Sets



Tap Description	Part Number
1/4-20 H1 4FL	120960
1/4-20 H2 4FL	121009
1/4-20 H3 4FL	121058
1/4-28 H2 4FL	121540
1/4-28 H3 4FL	121587
5/16-18 H2 4FL	126457
5/16-18 H3 4FL	122087
5/16-24 H2 4FL	122490
5/16-24 H3 4FL	122531
3/8-16 H1 4FL	122889
3/8-16 H2 4FL	122920
3/8-16 H3 4FL	122968
3/8-24 H2 4FL	126469
3/8-24 H3 4FL	123353
7/16-14 H3 4FL	123705
7/16-20 H3 4FL	124035
1/2-13 H3 4FL	124369
1/2-20 H3 4FL	124680
9/16-12 H3 4FL	126500
9/16-18 H3 4FL	125039

Tap Description	Part Number
5/8-11 H3 4FL	125209
5/8-18 H3 4FL	126524
11/16-11 H3 4FL	126548
11/16-16 H3 4FL	125398
3/4-10 H3 4FL	125453
3/4-16 H3 4FL	125570
7/8-9 H4 4FL	126561
7/8-14 H4 4FL	126585
1-8 H4 4FL	125908
1-12 H4 4FL	125994
1-14 H4 4FL	126081
1 1/8-7 H4 4FL	126135
1 1/8-12 H4 4FL	126172
1 1/4-7 H4 4FL	126214
1 1/4-12 H4 6FL	126251
1 3/8-16 H4 4FL	126305
1 3/8-12 H4 6FL	126342
1 1/2-6 H4 4FL	126380
1 1/2-12 H4 6FL	126421

Standard Taps--High Speed Steel Metric Tap Sets



Tap Description	Part Number
M1.6 X 0.35 D3 2FL	270829
M2.0 X 0.40 D3 3FL	270830
M2.5 X 0.45 D3 3FL	270842
M3.0 X 0.50 D3 3FL	270854
M3.5 X 0.60 D4 3FL	270866
M4.0 X 0.70 D4 4FL	270878
M5.0 X 0.80 D4 4FL	270880
M6.0 X 1.00 D5 4FL	270891
M8.0 X 1.25 D5 4FL	270910
M10 X 1.50 D6 4FL	270921
M12 X 1.75 D6 4FL	270933
M14 X 2.00 D7 4FL	270945
M16 X 2.00 D7 4FL	270957
M20 X 2.50 D7 4FL	270969
M24 X 3.00 D8 4FL	270970
M30 X 3.50 D9 4FL	270982
M36 X 4.00 D9 4FL	270994