
Standard Taps--Screw Thread Insert (STI) Taps, Straight Flute

STI (screw thread insert) taps are oversize so that the thread they produce will accept a helical wire screw thread insert for the same size and pitch.



Tap Description	Plug	Bottom
4-40 H1 3FL	131209	131210
4-40 H2 3FL	131222	131234
5-40 H1 3FL	132500	132501
5-40 H2 3FL	132502	132503
6-32 H2 3FL	131283	131295
6-32 H3 3FL	131301	131313
6-40 H1 3FL	131347	-----
6-40 H2 3FL	131349	-----
8-32 H2 3FL	131374	131386
8-32 H3 3FL	131398	131404
10-24 H2 3FL	131430	131441
10-24 H3 3FL	131453	131465
10-32 H2 3FL	131490	131507
10-32 H3 3FL	131520	131532
12-24 H2 3FL	131568	-----
12-24 H3 3FL	131570	131581
1/4-20 H2 3FL	131611	131623
1/4-20 H3 3FL	131635	131647
1/4-28 H2 3FL	131672	131684
1/4-28 H3 3FL	131696	131702
5/16-18 H3 4FL	131738	131740
5/16-18 H4 4FL	131751	-----
5/16-24 H2 4FL	131787	-----
5/16-24 H4 4FL	131799	131805
3/8-16 H3 4FL	131830	131842
3/8-16 H4 4FL	-----	131854
3/8-24 H2 4FL	131880	-----
3/8-24 H3 4FL	131891	131908
7/16-14 H3 4FL	132652	131933
7/16-14 H4 4FL	131945	270234
7/16-20 H3 4FL	131957	270052
7/16-20 H4 4FL	131969	270246
1/2-13 H3 4FL	131970	131982
1/2-13 H4 4FL	132706	-----
1/2-20 H3 4FL	131994	132007
1/2-20 H4 4FL	-----	132019

Standard Taps--Screw Thread Insert (STI) Taps, Spiral Point



Tap Description	Plug
4-40 H1 2FL	131246
4-40 H2 2FL	131258
5-40 H1 2FL	131260
5-40 H2 2FL	131271
6-32 H2 2FL	131325
6-32 H3 2FL	131337
6-40 H1 2FL	131350
6-40 H2 2FL	131362
8-32 H2 2FL	131416
8-32 H3 2FL	131428
10-24 H2 2FL	131477
10-24 H3 2FL	131489
10-32 H2 2FL	131544
10-32 H3 2FL	131556
12-24 H2 2FL	131593
12-24 H3 2FL	131600
1/4-20 H2 2FL	131659
1/4-20 H3 2FL	131660
1/4-28 H2 2FL	131714
1/4-28 H3 2FL	131726
5/16-18 H3 3FL	131763
5/16-18 H4 3FL	131775
5/16-24 H2 3FL	131817
5/16-24 H3 3FL	131829
3/8-16 H3 3FL	131866
3/8-16 H4 3FL	131878
3/8-24 H2 3FL	131910
3/8-24 H3 3FL	131921