

PRODUCTION TAPPING SOLUTIONS

Foolproof results developed over five generations.

NUCON 77 MD 31 - HSS

2.64" Overall Length - 118° Helical Point
Engineered especially for close tolerance drilling



FRACTIONS			
Drill Size	Decimal Equivalent	Part ID	Price
1/16	.0625	G192700	\$4.27
5/64	.0781	G192770	\$3.07
3/32	.0937	G192831	\$2.55
7/64	.1094	G192909	\$2.77
1/8	.1250	G192960	\$3.35
9/64	.1406	G193008	\$3.35
5/32	.1562	G193069	\$3.13
11/64	.1719	G193124	\$3.13
3/16	.1875	G193185	\$3.26
13/64	.2031	G193252	\$3.92
7/32	.2187	G193306	\$3.99
15/64	.2344	G193343	\$4.12
1/4	.2500	G193380	\$4.12
17/64	.2656	G193410	\$4.99
9/32	.2812	G193460	\$4.99
19/64	.2969	G193495	\$5.51
5/16	.3125	G193525	\$5.57
21/64	.3281	G193550	\$6.43
11/32	.3437	G193586	\$6.43
23/64	.3594	G193616	\$7.33
3/8	.3750	G193630	\$7.33
25/64	.3906	G193665	\$7.90
13/32	.4062	G193690	\$7.98
27/64	.4219	G193719	\$8.29
7/16	.4375	G193720	\$8.69
29/64	.4531	G193732	\$9.94
15/32	.4687	G193744	\$9.99
31/64	.4844	G193756	\$10.33
1/2	.5000	G193768	\$10.93
**9/16	.5625	G193780	\$14.34
**5/8	.6250	G193792	\$18.53

LETTERS			
Drill Size	Decimal Equivalent	Part ID	Price
A	.2340	G193331	\$4.12
B	.2380	G193355	\$4.12
C	.2420	G193367	\$4.12
D	.2460	G193379	\$4.12
E	.2500	G193380	\$4.12
F	.2570	G193392	\$4.99
G	.2610	G193409	\$4.99
H	.2660	G193422	\$4.99
I	.2720	G193434	\$4.99
J	.2770	G193446	\$4.99
K	.2810	G193458	\$4.99
L	.2900	G193471	\$5.51
M	.2950	G193483	\$5.51
N	.3020	G193513	\$5.51
O	.3160	G193537	\$6.43
P	.3230	G193549	\$6.43
Q	.3320	G193562	\$6.43
R	.3390	G193574	\$6.43
S	.3480	G193598	\$6.43
T	.3580	G193604	\$7.33
U	.3680	G193628	\$7.33
V	.3770	G193641	\$8.29
W	.3860	G193653	\$8.29
X	.3970	G193677	\$7.98
Y	.4040	G193689	\$7.98
Z	.4130	G193707	\$8.29

Jarvis CUTTING TOOLS

All of our Nucons are purchased in Packaged Quantities of 12

**Indicates that tools are 4 Inches Long and in Packaged Quantities of 6

- Self centering helical drill point eliminates the need for spot centering.
- Short OAL provides maximum hole accuracy and eliminates reaming in many applications.
- Extra high helix spiral flutes ensures fast chip removal to protect the cutting edge.
- Programming is simplified with only two overall lengths.
- Premium high speed steel provides longer life with more holes per drill.
- Available off the shelf for immediate delivery.
- Special decimal sizes made to order.

WIRE SIZES

Drill Size	Decimal Equivalent	Part ID	Price
1	.2280	G193320	\$4.12
2	.2210	G193318	\$4.12
3	.2130	G193290	\$3.99
4	.2090	G193288	\$3.94
5	.2055	G193276	\$3.94
6	.2040	G193264	\$3.94
7	.2010	G193240	\$3.92
8	.1990	G193239	\$3.92
9	.1960	G193227	\$3.92
10	.1935	G193215	\$3.92
11	.1910	G193203	\$3.92
12	.1890	G193197	\$3.92
13	.1850	G193173	\$3.26
14	.1820	G193161	\$3.26
15	.1800	G193150	\$3.26
16	.1770	G193148	\$3.26
17	.1730	G193136	\$3.26
18	.1695	G193112	\$3.13
19	.1660	G193100	\$3.13
20	.1610	G193094	\$3.13
21	.1590	G193082	\$3.13
22	.1570	G193070	\$3.13
23	.1540	G193057	\$3.13
24	.1520	G193045	\$3.13
25	.1495	G193033	\$3.13
26	.1470	G193021	\$3.13
27	.1440	G193010	\$3.13
28	.1405	G192995	\$3.35
29	.1360	G192983	\$3.35
30	.1285	G192971	\$3.35
31	.1200	G192958	\$3.35
32	.1160	G192946	\$2.81
33	.1130	G192934	\$2.77
34	.1110	G192922	\$2.77
35	.1100	G192910	\$2.77
36	.1065	G192892	\$2.77
37	.1040	G192880	\$2.77
38	.1015	G192879	\$2.77
39	.0995	G192867	\$2.61
40	.0980	G192855	\$2.61
41	.0960	G192843	\$2.61
42	.0935	G192820	\$2.55
43	.0890	G192818	\$2.55
44	.0860	G192806	\$3.07
45	.0820	G192816	\$3.07
46	.0810	G192788	\$3.07
47	.0785	G192810	\$3.07
48	.0760	G192808	\$3.07
49	.0730	G192807	\$3.07
50	.0700	G192740	\$3.07
51	.0670	G192804	\$3.07
55	.0520	G192803	\$3.07

NUCON - MD 31: SETS WITH HOLDERS

Part ID	Description	Price
G204249	Fractional: 3/32 to 1/2	\$176.13
G204250	Wire: 1 to 43 Inclusive	\$176.19
G204262	Letter: A to Z Inclusive	\$172.96
G204274	Complete Set: All Sizes	\$499.68



PLEASE CALL ONE OF OUR EXPERT APPLICATION
ENGINEERS FOR MORE INFORMATION

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