

STANDARD PRODUCT CATALOG

JARVIS

CUTTING TOOLS



TABLE OF CONTENTS



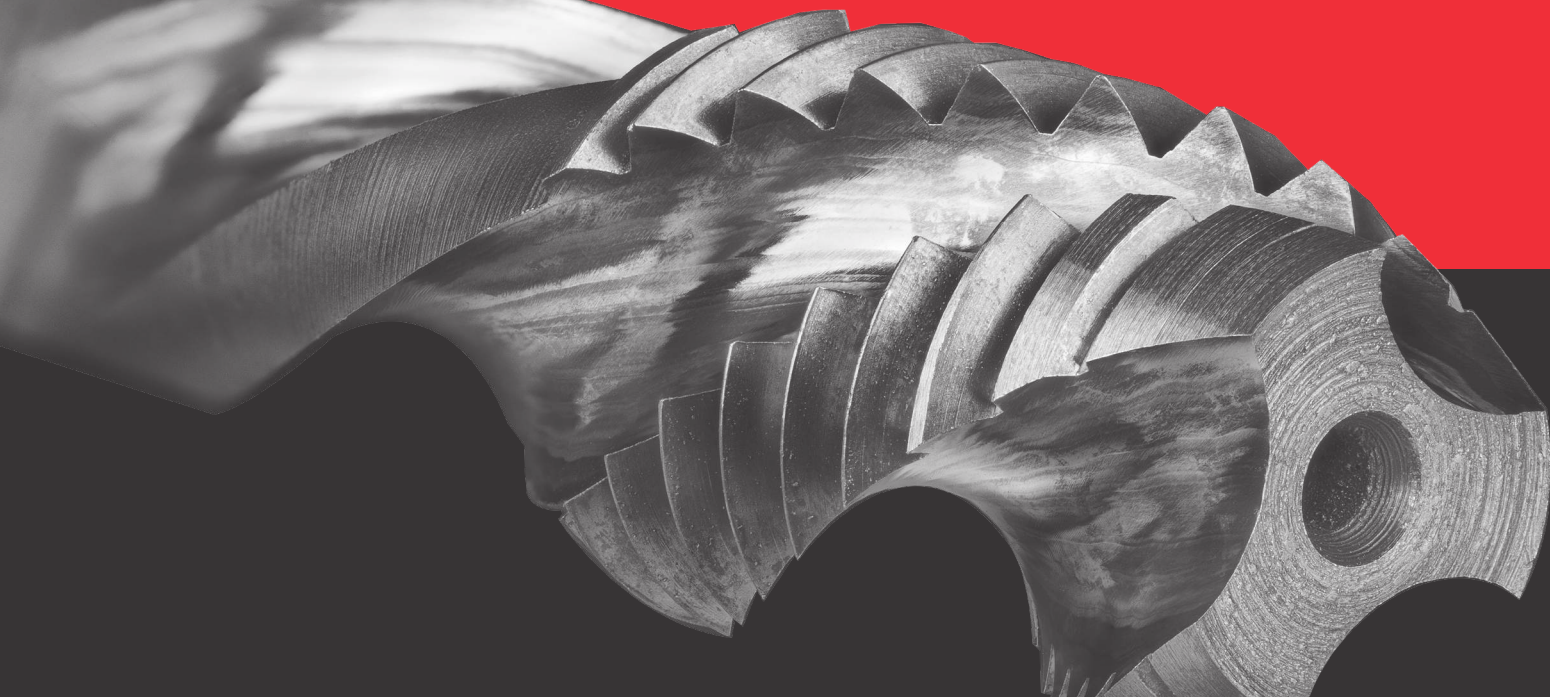
Thank you for your interest in our products. We take a lot of pride in the work that we do and the tools we manufacture. This catalog features our standard product lines.

PROUDLY MADE IN THE USA SINCE 1901.





ABOUT	04
PIPE	08
J80	20
AEROSPACE	23
JARFLO	26
STUB JARFLO	35
IN-DIE JARFLO	37
NUCON HSS DRILLS	40
ROTARY FILES & CARBIDE BURRS	42
COMBINATION DRILL + TAP	44
** GAGES CATALOG AVAILABLE ON WEBSITE	
DON'T SEE WHAT YOU NEED?	46
SPECIAL TOOLS	47
MERCHANDISE	48
CUSTOMER SERVICE & SUPPORT	49



LET US INTRODUCE OURSELVES

we are

JARVIS

CUTTING TOOLS

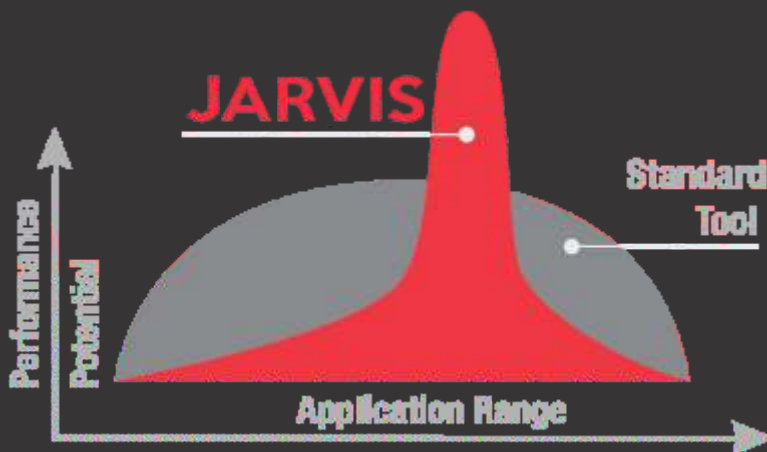
Since 1901, Jarvis Cutting Tools has been a catalyst for quality and inspired innovation in the Cutting Tool industry while remaining a family owned company. Throughout the generations our mission has always been the same; to deliver you the best possible tool for your application and to provide you with exceptional customer service every step of the way.

Jarvis tools consistently outlast and outperform the competition and the true measure of a tool's value, is its in-factory performance, but, we understand that price is important. We offer competitive pricing and distributor discounts to fit our customer's budgets. Where we truly excel is on supplying customers with application specific tooling solutions (i.e. specials). If you don't see what you need here, please contact our engineering team through our website.

We take a lot of pride in the work that we do and our products are proudly made in the USA. Thank you for supporting American manufacturing by buying American made products.

OUR TAPS SIGNIFICANTLY RAISE THE BAR FOR OUR CLIENTS

JARVIS DELIVERS POSITIVE OUTCOMES TO YOUR PRODUCTIVITY AND BOTTOM LINE.



TEST 1

Jarvis Taps	Existing Taps
6,635	3,200

TEST 2

Jarvis Taps	Existing Taps
22,495	16,000

IF YOU DON'T TRUST US – TEST US

High quality tools is our think - Through an extensive quality program, in-house testing, and an extensive training program we diligently defend Jarvis' long-standing reputation. We maintain a 99.4% order acceptance rate and 95% on time deliveries.



THE
GOLD STANDARD
IN TAPS

OUR VALUED CUSTOMERS KNOW FROM EXPERIENCE



PIPE TAPS

Jarvis offers one of the most extensive inventories of pipe taps in the market. Not only do we stock common items, we also offer items like:

- Small Shank
- Extended Length
- Interrupt
- Short Projection
- Whitworth Thread Form
- Form Taps (Jarflos)
- And Many Others

For reference, here is a table showing the number of flutes:

Size	Description	Flute
1/16	NPT, NPTF, NPS, NPSF, AND SHORT PROJECTION	4
1/8	NPT, NPTF, NPS, NPSF, SMALL SHANK, SHORT PROJECTION, AND BSP	4
1/8	INTERRUPT	5
1/4	NPT, NPTF, NPS, NPSF, SMALL SHANK, SHORT PROJECTION, AND BSP	4
1/4	INTERRUPT	5
3/8	NPT, NPTF, NPS, NPSF, SMALL SHANK, SHORT PROJECTION, AND BSP	4
3/8	INTERRUPT	5
1/2	NPT, NPTF, NPS, NPSF, SMALL SHANK, SHORT PROJECTION, AND BSP	4
1/2	INTERRUPT	5
3/4	NPT, NPTF, NPS, NPSF, SMALL SHANK, SHORT PROJECTION, AND BSP	4
3/4	INTERRUPT	5
1"	ALL STYLES	5
1 1/4"	ALL STYLES	5
1 1/2"	ALL STYLES	7
2"	ALL STYLES	7
3"	ALL STYLES	9

Part ID	Description	Family	Coating	Price	
1/16 - 27					
G127012	1/16-27 NPT	STD TAPERED	NPT	—	\$28.19
G127012J	1/16-27 NPT J100	STD TAPERED	NPT	STEAM OX	\$28.19
G127012K	1/16-27 NPT KF1	STD TAPERED	NPT	CHROME	\$29.88
G127012T	1/16-27 NPT TiN	STD TAPERED	NPT	TiN	\$31.57
G127012C	1/16-27 NPT TiCN	STD TAPERED	NPT	TiCN	\$33.26
G127024	1/16-27 NPTF	STD TAPERED	NPTF	—	\$30.20
G127024J	1/16-27 NPTF J100	STD TAPERED	NPTF	STEAM OX	\$30.20
G127024K	1/16-27 NPTF KF1	STD TAPERED	NPTF	CHROME	\$32.01
G127024T	1/16-27 NPTF TiN	STD TAPERED	NPTF	TiN	\$33.81
G127024C	1/16-27 NPTF TiCN	STD TAPERED	NPTF	TiCN	\$35.63
1/16 - 27 .241 PROJ					
G837553	1/16-27 NPT .241 PROJ	SHORT PROJECTION	NPT	—	\$41.17
G837553J	1/16-27 NPT .241 PROJ J100	SHORT PROJECTION	NPT	STEAM OX	\$41.17
G837553T	1/16-27 NPT .241 PROJ TiN	SHORT PROJECTION	NPT	TiN	\$46.11
G837527	1/16-27 NPTF .241 PROJ	SHORT PROJECTION	NPTF	—	\$44.77
G837527J	1/16-27 NPTF .241 PROJ J100	SHORT PROJECTION	NPTF	STEAM OX	\$44.77
G837527T	1/16-27 NPTF .241 PROJ TiN	SHORT PROJECTION	NPTF	TiN	\$51.65

PIPE TAPS

Part ID	Description	Family	Coating	Price	
R835619	1/16-27 NPS	STRAIGHT PIPE	NPS	—	\$35.09
R835619K	1/16-27 NPS KF1	STRAIGHT PIPE	NPS	CHROME	\$37.20
R860625	1/16-27 NPSF	STRAIGHT PIPE	NPSF	—	\$41.80
R837546T	1/16-27 NPT JARFLO	JARFLO	FORM TAP	TIN	\$74.72
1/8 - 27					
G127036	1/8-27 NPT	STD TAPERED	NPT	—	\$28.19
G127036J	1/8-27 NPT J100	STD TAPERED	NPT	STEAM OX	\$28.19
G127036K	1/8-27 NPT KF1	STD TAPERED	NPT	CHROME	\$29.88
G127036C	1/8-27 NPT TiCN	STD TAPERED	NPT	TiCN	\$33.26
G127036T	1/8-27 NPT TiN	STD TAPERED	NPT	TiN	\$31.57
G127050	1/8-27 NPTF	STD TAPERED	NPTF	—	\$30.20
G127050J	1/8-27 NPTF J100	STD TAPERED	NPTF	STEAM OX	\$30.20
G127050K	1/8-27 NPTF KF1	STD TAPERED	NPTF	CHROME	\$32.01
G127050C	1/8-27 NPTF TiCN	STD TAPERED	NPTF	TiCN	\$33.81
G127050T	1/8-27 NPTF TiN	STD TAPERED	NPTF	TiN	\$35.63
G127048	1/8-27 NPT SS	STD TAPERED SMALL SHANK	NPT	—	\$31.29
G127048J	1/8-27 NPT SS J100	STD TAPERED SMALL SHANK	NPT	STEAM OX	\$31.29
G127048K	1/8-27 NPT SS KF1	STD TAPERED SMALL SHANK	NPT	CHROME	\$33.58
G127048T	1/8-27 NPT SS TiN	STD TAPERED SMALL SHANK	NPT	TiN	\$35.04
G127048C	1/8-27 NPT SS TiCN	STD TAPERED SMALL SHANK	NPT	TiCN	\$36.93
G127061	1/8-27 NPTF SS	STD TAPERED SMALL SHANK	NPTF	—	\$33.51
G127061J	1/8-27 NPTF SS J100	STD TAPERED SMALL SHANK	NPTF	STEAM OX	\$33.51
G127061K	1/8-27 NPTF SS KF1	STD TAPERED SMALL SHANK	NPTF	CHROME	\$35.53
G127061C	1/8-27 NPTF SS TiCN	STD TAPERED SMALL SHANK	NPTF	TiCN	\$37.54
G127061T	1/8-27 NPTF SS TiN	STD TAPERED SMALL SHANK	NPTF	TiN	\$39.55
R128104	1/8-27 NPT 4-OAL	STD TAPERED EXTENSION	NPT	—	\$55.71
R128104T	1/8-27 NPT 4-OAL TiN	STD TAPERED EXTENSION	NPT	TiN	\$62.40
R128109	1/8-27 NPT 6-OAL	STD TAPERED EXTENSION	NPT	—	\$78.21
R128109T	1/8-27 NPT 6-OAL TiN	STD TAPERED EXTENSION	NPT	TiN	\$87.60
G127097	1/8-27 NPT INT	STD TAPERED INTERRUPT	NPT	—	\$40.70
G127097J	1/8-27 NPT INT J100	STD TAPERED INTERRUPT	NPT	STEAM OX	\$40.70
R127097K	1/8-27 NPT INT KF1	STD TAPERED INTERRUPT	NPT	CHROME	\$43.14
R127097T	1/8-27 NPT INT TiN	STD TAPERED INTERRUPT	NPT	TiN	\$45.58
R127097C	1/8-27 NPT INT TiCN	STD TAPERED INTERRUPT	NPT	TiCN	\$48.03
G127127	1/8-27 NPTF INT	STD TAPERED INTERRUPT	NPTF	—	\$44.39
R127127J	1/8-27 NPTF INT J100	STD TAPERED INTERRUPT	NPTF	STEAM OX	\$44.39
R127127T	1/8-27 NPTF INT TiN	STD TAPERED INTERRUPT	NPTF	TiN	\$50.30
R127127C	1/8-27 NPTF INT TiCN	STD TAPERED INTERRUPT	NPTF	TiCN	\$51.98
R127115	1/8-27 NPT INT SS	STD TAPERED INTERRUPT SMALL SHANK	NPT	—	\$44.91
R127115J	1/8-27 NPT INT SS J100	STD TAPERED INTERRUPT SMALL SHANK	NPT	STEAM OX	\$45.25
R127115K	1/8-27 NPT INT SS KF1	STD TAPERED INTERRUPT SMALL SHANK	NPT	CHROME	\$50.30
R127115T	1/8-27 NPT INT SS TiN	STD TAPERED INTERRUPT SMALL SHANK	NPT	TiN	\$47.60
R127115C	1/8-27 NPT INT SS TiCN	STD TAPERED INTERRUPT SMALL SHANK	NPT	TiCN	\$52.99
R127139	1/8-27 NPTF INT SS	STD TAPERED INTERRUPT SMALL SHANK	NPTF	—	\$48.17
R127139J	1/8-27 NPTF INT SS J100	STD TAPERED INTERRUPT SMALL SHANK	NPTF	STEAM OX	\$48.17

PIPE TAPS

Part ID	Description		Family	Coating	Price
R127139T	1/8-27 NPTF INT SS TiN	STD TAPERED INTERRUPT SMALL SHANK	NPTF	TiN	\$57.81
R127139C	1/8-27 NPTF INT SS TiCN	STD TAPERED INTERRUPT SMALL SHANK	NPTF	TiCN	\$53.28
R867350	1/8-27 NPT INT 6-OAL	STD TAPERED INTERRUPT EXTENSION	NPT	—	\$104.50
R867350J	1/8-27 NPT INT 6-OAL J100	STD TAPERED INTERRUPT EXTENSION	NPT	STEAM OX	\$104.50
1/8 - 28					
G837555	1/8-27 NPT .241 PROJ	SHORT PROJECTION	NPT	—	\$39.59
G837555J	1/8-27 NPT .241 PROJ J100	SHORT PROJECTION	NPT	STEAM OX	\$39.59
G837555T	1/8-27 NPT .241 PROJ TiN	SHORT PROJECTION	NPT	TiN	\$44.34
G837529	1/8-27 NPTF .241 PROJ	SHORT PROJECTION	NPTF	—	\$42.25
G837529J	1/8-27 NPTF .241 PROJ J100	SHORT PROJECTION	NPTF	STEAM OX	\$42.25
G837529T	1/8-27 NPTF .241 PROJ TiN	SHORT PROJECTION	NPTF	TiN	\$47.05
G837518	1/8-27 NPT SS .241 PROJ	SHORT PROJECTION SMALL SHANK	NPT	—	\$44.70
G837518J	1/8-27 NPT SS .241 PROJ J100	SHORT PROJECTION SMALL SHANK	NPT	STEAM OX	\$44.70
G837518T	1/8-27 NPT SS .241 PROJ TiN	SHORT PROJECTION SMALL SHANK	NPT	TiN	\$49.94
G837570	1/8-27 NPTF SS .241 PROJ	SHORT PROJECTION SMALL SHANK	NPTF	—	\$48.32
G837570J	1/8-27 NPTF SS .241 PROJ J100	SHORT PROJECTION SMALL SHANK	NPTF	STEAM OX	\$53.21
G837570T	1/8-27 NPTF SS .241 PROJ TiN	SHORT PROJECTION SMALL SHANK	NPTF	TiN	\$57.13
1/4 - 18					
R127164	1/8-27 NPS	STRAIGHT PIPE	NPS	—	\$29.75
R127164K	1/8-27 NPS KF1	STRAIGHT PIPE	NPS	CHROME	\$31.53
R127188	1/8-27 NPSF	STRAIGHT PIPE	NPSF	—	\$33.62
R837547T	1/8-27 NPT JARFLO	JARFLO	Form Tap	TiN	\$74.72
R859408	1/8-27 NPTF	COMBINATION TAP / DRILL	NPTF	—	\$154.50
1/8 - 28					
R867366	1/8-28 BSPF	BSPR/BSPT PIPE	British	—	\$47.91
R867372	1/8-28 BSPP/BSPPR	BSPR/BSPT PIPE	British	—	\$50.89
R867354	1/8-28 BSPT	BSPR/BSPT PIPE	British	—	\$58.11
1/4 - 18					
G127206	1/4-18 NPT	STD TAPERED	NPT	—	\$28.76
G127206J	1/4-18 NPT J100	STD TAPERED	NPT	STEAM OX	\$28.76
G127206K	1/4-18 NPT KF1	STD TAPERED	NPT	CHROME	\$30.49
G127206T	1/4-18 NPT TiN	STD TAPERED	NPT	TiN	\$32.21
G127206C	1/4-18 NPT TiCN	STD TAPERED	NPT	TiCN	\$33.94
G127220	1/4-18 NPTF	STD TAPERED	NPT	—	\$36.23
G127220J	1/4-18 NPTF J100	STD TAPERED	NPTF	STEAM OX	\$36.23



PIPE TAPS

Part ID	Description	Family	Coating	Price	
G127220K	1/4-18 NPTF KF1	STD TAPERED	NPTF	CHROME	\$38.40
G127220T	1/4-18 NPTF TiN	STD TAPERED	NPTF	TiN	\$40.58
G127220C	1/4-18 NPTF TiCN	STD TAPERED	NPTF	TiCN	\$42.75
R128114	1/4-18 NPT 4-OAL	STD TAPERED EXTENSION	NPT	—	\$69.15
R128114J	1/4-18 NPT 4-OAL J100	STD TAPERED EXTENSION	NPT	STEAM OX	\$69.15
R128114T	1/4-18 NPT 4-OAL TiN	STD TAPERED EXTENSION	NPT	TiN	\$77.44
R128119	1/4-18 NPT 6-OAL	STD TAPERED EXTENSION	NPT	—	\$90.44
R128119J	1/4-18 NPT 6-OAL J100	STD TAPERED EXTENSION	NPT	STEAM OX	\$90.44
R128119T	1/4-18 NPT 6-OAL TiN	STD TAPERED EXTENSION	NPT	TiN	\$101.29
1/4 - 18					
R127267	1/4-18 NPT INT	STD TAPERED INTERRUPT	NPT	—	\$43.84
R127267J	1/4-18 NPT INT J100	STD TAPERED INTERRUPT	NPT	STEAM OX	\$43.84
R127267K	1/4-18 NPT INT KF1	STD TAPERED INTERRUPT	NPT	CHROME	\$46.46
R127267T	1/4-18 NPT INT TiN	STD TAPERED INTERRUPT	NPT	TiN	\$49.09
R127267C	1/4-18 NPT INT TiCN	STD TAPERED INTERRUPT	NPT	TiCN	\$51.72
R127280	1/4-18 NPTF INT	STD TAPERED INTERRUPT	NPTF	—	\$46.75
R127280J	1/4-18 NPTF INT J100	STD TAPERED INTERRUPT	NPTF	STEAM OX	\$46.75
R127280T	1/4-18 NPTF INT TiN	STD TAPERED INTERRUPT	NPTF	TiN	\$50.70
R127280C	1/4-18 NPTF INT TiCN	STD TAPERED INTERRUPT	NPTF	TiCN	\$55.47
R867351	1/4-18 NPT INT 6-OAL	STD TAPERED INTERRUPT EXTENSION	NPT	—	\$113.33
R867351J	1/4-18 NPT INT 6-OAL J100	STD TAPERED INTERRUPT EXTENSION	NPT	STEAM OX	\$113.33
1/4 - 18					
G837556	1/4-18 NPT .361 PROJ	SHORT PROJECTION	NPT	—	\$44.52
G837556J	1/4-18 NPT .361 PROJ J100	SHORT PROJECTION	NPT	STEAM OX	\$44.52
G837556T	1/4-18 NPT .361 PROJ TiN	SHORT PROJECTION	NPT	TiN	\$49.86
G837530	1/4-18 NPTF .361 PROJ	SHORT PROJECTION	NPTF	—	\$46.09
G837530J	1/4-18 NPTF .361 PROJ J100	SHORT PROJECTION	NPTF	STEAM OX	\$46.09
G837530T	1/4-18 NPTF .361 PROJ TiN	SHORT PROJECTION	NPTF	TiN	\$51.49
1/4 - 18					
R127322	1/4-18 NPS	STRAIGHT PIPE	NPS	—	\$33.35
R127322K	1/4-18 NPS KF1	STRAIGHT PIPE	NPS	CHROME	\$35.36
R127346	1/4-18 NPSF	STRAIGHT PIPE	NPSF	—	\$38.95
1/4 - 18					
R837548T	1/4-18 NPT JARFLO	JARFLO	FORM TAP	TiN	\$81.62
1/4 - 18					
R858626	1/4-18 NPTF	COMBINATION TAP / DRILL	NPTF	—	\$176.63
1/4 - 19					
R867367	1/4-19 BSPF	BSPR/BSPT PIPE	BRITISH	—	\$61.12
R867361	1/4-19 BSPP/BSPRP	BSPR/BSPT PIPE	BRITISH	—	\$65.15
R867355	1/4-19 BSPT	BSPR/BSPT PIPE	BRITISH	—	\$71.80
3/8 - 18					
G127360	3/8-18 NPT	STD TAPERED	NPT	—	\$41.14
G127360J	3/8-18 NPT J100	STD TAPERED	NPT	STEAM OX	\$41.14
G127360K	3/8-18 NPT KF1	STD TAPERED	NPT	CHROME	\$43.62
G127360T	3/8-18 NPT TiN	STD TAPERED	NPT	TiN	\$46.08
G127360C	3/8-18 NPT TiCN	STD TAPERED	NPT	TiCN	\$48.55

PIPE TAPS

Part ID	Description	Family	Coating	Price	
G127383	3/8-18 NPTF	STD TAPERED	NPTF	—	\$45.16
G127383J	3/8-18 NPTF J100	STD TAPERED	NPTF	STEAM OX	\$45.16
G127383K	3/8-18 NPTF KF1	STD TAPERED	NPTF	CHROME	\$47.87
G127383T	3/8-18 NPTF TiN	STD TAPERED	NPTF	TiN	\$50.58
G127383C	3/8-18 NPTF TiCN	STD TAPERED	NPTF	TiCN	\$53.29
R128129	3/8-18 NPT 6-OAL	STD TAPERED EXTENSION	NPT	—	\$108.40
R128129J	3/8-18 NPT 6-OAL J100	STD TAPERED EXTENSION	NPT	STEAM OX	\$108.40
R128129T	3/8-18 NPT 6-OAL TiN	STD TAPERED EXTENSION	NPT	TiN	\$121.41
3/8-18 NPT INT					
G127437	3/8-18 NPT INT	STD TAPERED INTERRUPT	NPT	—	\$52.49
G127437J	3/8-18 NPT INT J100	STD TAPERED INTERRUPT	NPT	STEAM OX	\$52.49
R127437K	3/8-18 NPT INT KF1	STD TAPERED INTERRUPT	NPT	CHROME	\$55.64
R127437T	3/8-18 NPT INT TiN	STD TAPERED INTERRUPT	NPT	TiN	\$58.80
R127437C	3/8-18 NPT INT TiCN	STD TAPERED INTERRUPT	NPT	TiCN	\$61.95
G127450	3/8-18 NPTF INT	STD TAPERED INTERRUPT	NPTF	—	\$53.65
G127450J	3/8-18 NPTF INT J100	STD TAPERED INTERRUPT	NPTF	STEAM OX	\$53.65
R127450T	3/8-18 NPTF INT TiN	STD TAPERED INTERRUPT	NPTF	TiN	\$60.09
R127450C	3/8-18 NPTF INT TiCN	STD TAPERED INTERRUPT	NPTF	TiCN	\$63.30
R867352	3/8-18 NPT INT 6-OAL	STD TAPERED INTERRUPT EXTENSION	NPT	—	\$129.57
R867352J	3/8-18 NPT INT 6-OAL J100	STD TAPERED INTERRUPT EXTENSION	NPT	STEAM OX	\$129.57
3/8-18 NPT .392 PROJ					
G837520	3/8-18 NPT .392 PROJ	SHORT PROJECTION	NPT	—	\$57.01
G837520J	3/8-18 NPT .392 PROJ J100	SHORT PROJECTION	NPT	STEAM OX	\$57.01
G837520T	3/8-18 NPT .392 PROJ TiN	SHORT PROJECTION	NPT	TiN	\$63.85
G837573	3/8-18 NPTF .392 PROJ	SHORT PROJECTION	NPTF	—	\$59.71
G837573J	3/8-18 NPTF .392 PROJ J100	SHORT PROJECTION	NPTF	STEAM OX	\$59.71
G837573T	3/8-18 NPTF .392 PROJ TiN	SHORT PROJECTION	NPTF	TiN	\$66.61
3/8-18 NPS					
R127498	3/8-18 NPS	STRAIGHT PIPE	NPS	—	\$42.62
R127498K	3/8-18 NPS KF1	STRAIGHT PIPE	NPS	CHROME	\$45.17
R127516	3/8-18 NPSF	STRAIGHT PIPE	NPSF	—	\$58.15
3/8-18 NPT JARFLO					
R837549T	3/8-18 NPT JARFLO	JARFLO	FORM TAP	TiN	\$98.43
3/8-18 NPTF COMBINATION DRILL / TAP					
R859971	3/8-18 NPTF	COMBINATION DRILL / TAP	NPTF	—	\$225.19
3/8 - 19					
R867368	3/8-19 BSPF	BSPR/BSPT PIPE	BRITISH	—	\$78.78
R867362	3/8-19 BSPP/BSPP	BSPR/BSPT PIPE	BRITISH	—	\$87.38
R867356	3/8-19 BSPT	BSPR/BSPT PIPE	BRITISH	—	\$93.78
1/2 - 14					
R127530	1/2-14 NPT	STD TAPERED	NPT	—	\$67.30
R127530J	1/2-14 NPT J100	STD TAPERED	NPT	STEAM OX	\$67.30
R127530K	1/2-14 NPT KF1	STD TAPERED	NPT	CHROME	\$71.34
R127530T	1/2-14 NPT TiN	STD TAPERED	NPT	TiN	\$75.38
R127530C	1/2-14 NPT TiCN	STD TAPERED	NPT	TiCN	\$79.42
R127553	1/2-14 NPTF	STD TAPERED	NPTF	—	\$75.35

Part ID	Description		Family	Coating	Price
R127553J	1/2-14 NPTF J100	STD TAPERED	NPTF	STEAM OX	\$75.35
R127553K	1/2-14 NPTF KF1	STD TAPERED	NPTF	CHROME	\$79.88
R127553T	1/2-14 NPTF TiN	STD TAPERED	NPTF	TiN	\$84.39
R127553C	1/2-14 NPTF TiCN	STD TAPERED	NPTF	TiCN	\$88.92
R128139	1/2-14 NPT 6-OAL	STD TAPERED EXTENSION	NPT	—	\$164.43
R128139J	1/2-14 NPT 6-OAL J100	STD TAPERED EXTENSION	NPT	STEAM OX	\$164.43
R128139T	1/2-14 NPT 6-OAL TiN	STD TAPERED EXTENSION	NPT	TiN	\$184.15
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R127607	1/2-14 NPT INT	STD TAPERED INTERRUPT	NPT	—	\$86.30
R127607J	1/2-14 NPT INT J100	STD TAPERED INTERRUPT	NPT	STEAM OX	\$86.30
R127607K	1/2-14 NPT INT KF1	STD TAPERED INTERRUPT	NPT	CHROME	\$91.47
R127607T	1/2-14 NPT INT TiN	STD TAPERED INTERRUPT	NPT	TiN	\$96.66



PIPE TAPS

Part ID	Description		Family	Coating	Price
R127607C	1/2-14 NPT INT TiCN	STD TAPERED INTERRUPT	NPT	TiCN	\$101.83
R127620	1/2-14 NPTF INT	STD TAPERED INTERRUPT	NPTF	—	\$88.60
R127620J	1/2-14 NPTF INT J100	STD TAPERED INTERRUPT	NPTF	STEAM OX	\$88.60
R127620T	1/2-14 NPTF INT TiN	STD TAPERED INTERRUPT	NPTF	TiN	\$100.22
R127620C	1/2-14 NPTF INT TiCN	STD TAPERED INTERRUPT	NPTF	TiCN	\$106.02
R867353	1/2-14 NPT INT 6-OAL	STD TAPERED INTERRUPT EXTENSION	NPT	—	\$179.13
R867353J	1/2-14 NPT INT 6-OAL J100	STD TAPERED INTERRUPT EXTENSION	NPT	STEAM OX	\$179.13
R837558	1/2-14 NPT .464 PROJ	SHORT PROJECTION	NPT	—	\$94.58
R837558K	1/2-14 NPT .464 PROJ KF1	SHORT PROJECTION	NPT	CHROME	\$100.26
R837558T	1/2-14 NPT .464 PROJ TiN	SHORT PROJECTION	NPT	TiN	\$105.94
R837574	1/2-14 NPTF .464 PROJ	SHORT PROJECTION	NPTF	—	\$98.87
R837574J	1/2-14 NPTF .464 PROJ J100	SHORT PROJECTION	NPTF	STEAM OX	\$98.87
R837574T	1/2-14 NPTF .464 PROJ TiN	SHORT PROJECTION	NPTF	TiN	\$110.34
R127668	1/2-14 NPS	STRAIGHT PIPE	NPS	—	\$70.94
R127688K	1/2-14 NPS KF1	STRAIGHT PIPE	NPS	CHROME	\$75.20
R127681	1/2-14 NPSF	STRAIGHT PIPE	NPSF	—	\$92.81
R860106T	1/2-14 NPT JARFLO	JARFLO	FORM TAP	TiN	\$145.85
R867369	1/2-14 BSPF	BSPR/BSPT PIPE	BRITISH	—	\$110.36
R867363	1/2-14 BSPP/BSPRP	BSPR/BSPT PIPE	BRITISH	—	\$114.73
R867357	1/2-14 BSPT	BSPR/BSPT PIPE	BRITISH	—	\$144.08
R860393	1/2-14 NPTF 4FL	COMBINATION TAP / DRILL	NPTF	—	\$308.44
3/4 - 14					
R127700	3/4-14 NPT	STD TAPERED	NPT	—	\$97.56
R127700J	3/4-14 NPT J100	STD TAPERED	NPT	STEAM OX	\$97.56
R127700K	3/4-14 NPT KF1	STD TAPERED	NPT	CHROME	\$103.41
R127700T	3/4-14 NPT TiN	STD TAPERED	NPT	TiN	\$109.27
R127700C	3/4-14 NPT TiCN	STD TAPERED	NPT	TiCN	\$115.12
R127711	3/4-14 NPTF	STD TAPERED	NPTF	—	\$105.71
R127711J	3/4-14 NPTF J100	STD TAPERED	NPTF	STEAM OX	\$105.71
R127711K	3/4-14 NPTF KF1	STD TAPERED	NPTF	CHROME	\$112.04
R127711T	3/4-14 NPTF TiN	STD TAPERED	NPTF	TiN	\$118.40
R127711C	3/4-14 NPTF TiCN	STD TAPERED	NPTF	TiCN	\$124.73
R834918	3/4-14 NPT 6-OAL	STD TAPERED EXTENSION	NPT	—	\$239.13
R834918J	3/4-14 NPT 6-OAL J100	STD TAPERED EXTENSION	NPT	STEAM OX	\$258.26
R834918T	3/4-14 NPT 6-OAL TiN	STD TAPERED EXTENSION	NPT	TiN	\$267.83
R127735	3/4-14 NPT INT	STD TAPERED INTERRUPT	NPT	—	\$124.59
R127735J	3/4-14 NPT INT J100	STD TAPERED INTERRUPT	NPT	STEAM OX	\$124.59
R127735K	3/4-14 NPT INT KF1	STD TAPERED INTERRUPT	NPT	CHROME	\$132.06
R127735T	3/4-14 NPT INT TiN	STD TAPERED INTERRUPT	NPT	TiN	\$139.53
R127735C	3/4-14 NPT INT TiCN	STD TAPERED INTERRUPT	NPT	TiCN	\$147.01
R127747	3/4-14 NPTF INT	STD TAPERED INTERRUPT	NPTF	—	\$127.33

Part ID	Description		Family	Coating	Price
R127747J	3/4-14 NPTF INT J100	STD TAPERED INTERRUPT	NPTF	STEAM OX	\$127.33
R127747T	3/4-14 NPTF INT TiN	STD TAPERED INTERRUPT	NPTF	TiN	\$142.61
R127747C	3/4-14 NPTF INT TiCN	STD TAPERED INTERRUPT	NPTF	TiCN	\$150.25
Short Projection					
R837559	3/4-14 NPT .464 PROJ	SHORT PROJECTION	NPT	—	\$138.51
R837559J	3/4-14 NPT .464 PROJ J100	SHORT PROJECTION	NPT	STEAM OX	\$138.51
R837559T	3/4-14 NPT .464 PROJ TiN	SHORT PROJECTION	NPT	TiN	\$155.13
R871220	3/4-14 NPTF .464 PROJ	SHORT PROJECTION	NPTF	—	\$141.21
R871220J	3/4-14 NPTF .464 PROJ J100	SHORT PROJECTION	NPTF	STEAM OX	\$141.21
R871220T	3/4-14 NPTF .464 PROJ TiN	SHORT PROJECTION	NPTF	TiN	\$158.14
Straight Pipe					
R127760	3/4-14 NPS	STRAIGHT PIPE	NPS	—	\$102.88
R127760K	3/4-14 NPS KF1	STRAIGHT PIPE	NPS	CHROME	\$109.05
R127772	3/4-14 NPSF	STRAIGHT PIPE	NPSF	—	\$115.21
R837551T	3/4-14 NPT JARFLO	JARFLO	Form Tap	TiN	\$201.76

Did you know?

20%

of the US Market uses
our pipe taps for their
applications.*

**According to most recent 2020 USCTI Data*



PIPE TAPS

Part ID	Description		Family	Coating	Price
R867370	3/4-14 BSPF	BSPR/BSPT PIPE	British	—	\$150.40
R867364	3/4-14 BSPP/BSPRP	BSPR/BSPT PIPE	British	—	\$162.79
R867358	3/4-14 BSPT	BSPR/BSPT PIPE	British	—	\$201.24
R860009	3/4-14 NPTF	COMBINATION TAP / DRILL	NPTF	—	\$430.63
1 - 1 1/2					
R127784	1-11 1/2 NPT	STD TAPERED	NPT	—	\$138.59
R127784J	1-11 1/2 NPT J100	STD TAPERED	NPT	STEAM OX	\$138.59
R127784K	1-11 1/2 NPT KF1	STD TAPERED	NPT	CHROME	\$146.91
R127784T	1-11 1/2 NPT TiN	STD TAPERED	NPT	TiN	\$155.22
R127784C	1-11 1/2 NPT TiCN	STD TAPERED	NPT	TiCN	\$163.54
R127796	1-11 1/2 NPTF	STD TAPERED	NPTF	—	\$161.41
R127796J	1-11 1/2 NPTF J100	STD TAPERED	NPTF	STEAM OX	\$161.41
R127796K	1-11 1/2 NPTF KF1	STD TAPERED	NPTF	CHROME	\$171.10
R127796T	1-11 1/2 NPTF TiN	STD TAPERED	NPTF	TiN	\$180.78
R127796C	1-11 1/2 NPTF TiCN	STD TAPERED	NPTF	TiCN	\$190.47
R838899	1-11 1/2 NPT 6-OAL	STD TAPERED EXTENSION	NPT	—	\$297.85
R838899J	1-11 1/2 NPT 6-OAL J100	STD TAPERED EXTENSION	NPT	STEAM OX	\$297.85
R127826	1-11 1/2 NPT INT	STD TAPERED INTERRUPT	NPT	—	\$190.41
R127826J	1-11 1/2 NPT INT J100	STD TAPERED INTERRUPT	NPT	STEAM OX	\$190.41
R127826K	1-11 1/2 NPT INT KF1	STD TAPERED INTERRUPT	NPT	CHROME	\$201.84
R127826T	1-11 1/2 NPT INT TiN	STD TAPERED INTERRUPT	NPT	TiN	\$213.26
R127826C	1-11 1/2 NPT INT TiCN	STD TAPERED INTERRUPT	NPT	TiCN	\$224.68
R127838	1-11 1/2 NPTF INT	STD TAPERED INTERRUPT	NPTF	—	\$219.90
R127838J	1-11 1/2 NPTF INT J100	STD TAPERED INTERRUPT	NPTF	STEAM OX	\$219.90
R127838T	1-11 1/2 NPTF INT TiN	STD TAPERED INTERRUPT	NPTF	TiN	\$246.30
R127838C	1-11 1/2 NPTF INT TiCN	STD TAPERED INTERRUPT	NPTF	TiCN	\$259.49
R837560	1-11 1/2 NPT .565 PROJ	SHORT PROJECTION	NPT	—	\$216.17
R837560J	1-11 1/2 NPT .565 PROJ J100	SHORT PROJECTION	NPT	STEAM OX	\$216.17
R837560T	1-11 1/2 NPT .565 PROJ TiN	SHORT PROJECTION	NPT	TiN	\$242.12
R859560	1-11 1/2 NPTF .565 PROJ	SHORT PROJECTION	NPTF	—	\$225.47
R859560J	1-11 1/2 NPTF .565 PROJ J100	SHORT PROJECTION	NPTF	STEAM OX	\$225.47
R859560T	1-11 1/2 NPTF .565 PROJ TiN	SHORT PROJECTION	NPTF	TiN	\$252.52
R127851	1-11 1/2 NPS	STRAIGHT PIPE	NPS	—	\$162.42
R127851K	1-11 1/2 NPS KF1	STRAIGHT PIPE	NPS	CHROME	\$172.17
R127863	1-11 1/2 NPSF	STRAIGHT PIPE	NPSF	—	\$198.36
R837552T	1-11 1/2 NPT JARFLO	JARFLO	FORM TAP	TiN	\$333.95
R859391	1-11 1/2 NPTF	COMBINATION TAP / DRILL	NPTF	—	\$663.98
1 1/4 - 1 1/2					
R127875	1 1/4-11 1/2 NPT	STD TAPERED	NPT	—	\$197.31
R127875J	1 1/4-11 1/2 NPT J100	STD TAPERED	NPT	STEAM OX	\$197.31

PIPE TAPS

Part ID	Description	Family	Coating	Price
R127875K	1 1/4-11 1/2 NPT KF1	NPT	CHROME	\$209.15
R127875T	1 1/4-11 1/2 NPT TiN	NPT	TiN	\$220.99
R127875C	1 1/4-11 1/2 NPT TiCN	NPT	TiCN	\$232.83
R127887	1 1/4-11 1/2 NPTF	NPTF	—	\$229.82
R127887J	1 1/4-11 1/2 NPTF J100	NPTF	STEAM OX	\$229.82
R127887K	1 1/4-11 1/2 NPTF KF1	NPTF	CHROME	\$243.61
R127887T	1 1/4-11 1/2 NPTF TiN	NPTF	TiN	\$257.41
R127887C	1 1/4-11 1/2 NPTF TiCN	NPTF	TiCN	\$271.20
1 1/2 - 1 1/2				
R127905	1 1/4-11 1/2 NPT INT	NPT	—	\$312.18
R127905J	1 1/4-11 1/2 NPT INT J100	NPT	STEAM OX	\$312.18
R127905K	1 1/4-11 1/2 NPT INT KF1	NPT	CHROME	\$330.90
R127905T	1 1/4-11 1/2 NPT INT TiN	NPT	TiN	\$349.64
R127905C	1 1/4-11 1/2 NPT INT TiCN	NPT	TiCN	\$368.37
R127917	1 1/4-11 1/2 NPTF INT	NPTF	—	\$327.78
R127917J	1 1/4-11 1/2 NPTF INT J100	NPTF	STEAM OX	\$327.78
R127917T	1 1/4-11 1/2 NPTF INT TiN	NPTF	TiN	\$367.11
R127917C	1 1/4-11 1/2 NPTF INT TiCN	NPTF	TiCN	\$386.78
1 1/2 - 1 1/2				
R837567	1 1/4-11 1/2 NPS	NPS	—	\$251.24
R837567K	1 1/4-11 1/2 NPS KF1	NPS	CHROME	\$266.31
R857813	1 1/4-11 1/2 NPSF	NPSF	—	\$278.87
1 1/2 - 1 1/2				
R127930	1 1/2-11 1/2 NPT	NPT	—	\$266.56
R127930J	1 1/2-11 1/2 NPT J100	NPT	STEAM OX	\$266.56
R127930K	1 1/2-11 1/2 NPT KF1	NPT	CHROME	\$282.55
R127930T	1 1/2-11 1/2 NPT TiN	NPT	TiN	\$298.55
R127930C	1 1/2-11 1/2 NPT TiCN	NPT	TiCN	\$314.54
R127942	1 1/2-11 1/2 NPTF	NPTF	—	\$310.54
R127942J	1 1/2-11 1/2 NPTF J100	NPTF	STEAM OX	\$310.54
R127942K	1 1/2-11 1/2 NPTF KF1	NPTF	CHROME	\$329.17
R127942T	1 1/2-11 1/2 NPTF TiN	NPTF	TiN	\$347.80
R127942C	1 1/2-11 1/2 NPTF TiCN	NPTF	TiCN	\$366.44
1 1/2 - 1 1/2				
R127966	1 1/2-11 1/2 NPT INT	NPT	—	\$457.18
R127966K	1 1/2-11 1/2 NPT INT KF1	NPT	CHROME	\$484.61
R127966T	1 1/2-11 1/2 NPT INT TiN	NPT	TiN	\$512.05
R127966C	1 1/2-11 1/2 NPT INT TiCN	NPT	TiCN	\$539.48
R127978	1 1/2-11 1/2 NPTF INT	NPTF	—	\$480.04
R127978T	1 1/2-11 1/2 NPTF INT TiN	NPTF	TiN	\$537.66
R127978C	1 1/2-11 1/2 NPTF INT TiCN	NPTF	TiCN	\$566.45
1 1/2 - 1 1/2				
R837562	1 1/2-11 1/2 NPT .565 PROJ	NPT	—	\$416.62

PIPE TAPS

Part ID	Description	Family	Coating	Price
R837562T	1 1/2-11 1/2 NPT .565 PROJ TiN	NPT	TiN	\$466.61
R837578	1 1/2-11 1/2 NPTF .565 PROJ	NPTF	—	\$430.42
R837578T	1 1/2-11 1/2 NPTF .565 PROJ TiN	NPTF	TiN	\$482.07
2 - 1 1/2				
R837565	1 1/2-11 1/2 NPS	NPS	—	\$339.46
R837565K	1 1/2-11 1/2 NPS KF1	NPS	CHROME	\$359.83
R835665	1 1/2-11 1/2 NPSF	NPSF	—	\$376.80
R127991	2-11 1/2 NPT	NPT	—	\$417.93
R127991J	2-11 1/2 NPT J100	NPT	STEAM OX	\$417.93
R127991K	2-11 1/2 NPT KF1	NPT	CHROME	\$443.00
R127991T	2-11 1/2 NPT TiN	NPT	TiN	\$468.07
R127991C	2-11 1/2 NPT TiCN	NPT	TiCN	\$493.15
R128016	2-11 1/2 NPTF	NPTF	—	\$446.94
R128016J	2-11 1/2 NPTF J100	NPTF	STEAM OX	\$446.94
R128016K	2-11 1/2 NPTF KF1	NPTF	CHROME	\$471.68
R128016T	2-11 1/2 NPTF TiN	NPTF	TiN	\$502.68
R128016C	2-11 1/2 NPTF TiCN	NPTF	TiCN	\$518.04
R128030	2-11 1/2 NPT INT	NPT	—	\$647.81
R128030K	2-11 1/2 NPT INT KF1	NPT	CHROME	\$686.67
R128030T	2-11 1/2 NPT INT TiN	NPT	TiN	\$725.55
R128030C	2-11 1/2 NPT INT TiCN	NPT	TiCN	\$764.41
R128041	2-11 1/2 NPTF INT	NPTF	—	\$680.20
R128041T	2-11 1/2 NPTF INT TiN	NPTF	TiN	\$761.82
R128041C	2-11 1/2 NPTF INT TiCN	NPTF	TiCN	\$802.64
R837537	2-11 1/2 NPT .565 PROJ	NPT	—	\$583.71
R837537T	2-11 1/2 NPT .565 PROJ TiN	NPT	TiN	\$653.76
R837538	2-11 1/2 NPTF .565 PROJ	NPTF	—	\$595.04
R837538T	2-11 1/2 NPTF .565 PROJ TiN	NPTF	TiN	\$666.44
R843770	2-11 1/2 NPS	NPS	—	\$460.24
R843770K	2-11 1/2 NPS KF1	NPS	CHROME	\$487.86
R843771	2-11 1/2 NPSF	NPSF	—	\$510.87
3 - 8				
R845143	3-8 NPT	NPT	—	\$1,141.57





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J80 TAPS

Jarvis' High-Performance Tap Line for Cast Iron & Aluminum Castings.

Ideal for Cast Iron, Ductile Iron, Cast Aluminum, Powdered Metal and Ductile Casting Applications. For machines with through the spindle coolant, the coolant-thru option will offer better performance. Combine with synchronized tapping at the recommended tapping speed of 200-300 SFM for Cast Iron and higher in Aluminum.

Coated: Titanium Aluminum Nitride (TiAlN).



Part ID	Description	Gage	Coolant Thru	Chamfer Style	Price
R272424A	1/4-20 4FL B	2B	NO OIL HOLE	BOTTOM	\$28.32
R272425A	1/4-20 4FL S/B	2B	NO OIL HOLE	SEMI BOTTOM	\$28.32
R272485A	5/16-18 4FL B	2B	NO OIL HOLE	BOTTOM	\$30.81
R272486A	5/16-18 4FL S/B	2B	NO OIL HOLE	SEMI BOTTOM	\$30.81
R272564A	3/8-16 4FL B	2B	NO OIL HOLE	BOTTOM	\$34.76
R272565A	3/8-16 4FL S/B	2B	NO OIL HOLE	SEMI BOTTOM	\$34.76
R272643A	7/16-14 4FL B	2B	NO OIL HOLE	BOTTOM	\$44.90
R272644A	7/16-14 4FL S/B	2B	NO OIL HOLE	SEMI BOTTOM	\$44.90
R272720A	1/2-13 4FL B	2B	NO OIL HOLE	BOTTOM	\$52.29
R272421A	1/2-13 4FL S/B	2B	NO OIL HOLE	SEMI BOTTOM	\$52.29
R272748A	9/16-18 4FL B	2B	NO OIL HOLE	BOTTOM	\$59.81
R272749A	9/16-18 4FL S/B	2B	NO OIL HOLE	SEMI BOTTOM	\$59.81
R272755A	9/16-12 4FL B	2B	NO OIL HOLE	BOTTOM	\$59.81
R272758A	9/16-12 4FL S/B	2B	NO OIL HOLE	SEMI BOTTOM	\$59.81
R272896A	5/8-18 4FL B	2B	NO OIL HOLE	BOTTOM	\$64.06
R272897A	5/8-18 4FL S/B	2B	NO OIL HOLE	SEMI BOTTOM	\$64.06
R272914A	3/4-16 4FL B	2B	NO OIL HOLE	BOTTOM	\$83.35
R272915A	3/4-16 4FL S/B	2B	NO OIL HOLE	SEMI BOTTOM	\$83.35
Oil Hole Options					
R272426A	1/4-20 4FL B O/H	2B	OIL HOLE	BOTTOM	\$42.40
R272427A	1/4-20 4FL S/B O/H	2B	OIL HOLE	SEMI BOTTOM	\$42.40
R272488A	5/16-18 4FL B O/H	2B	OIL HOLE	BOTTOM	\$45.80
R272487A	5/16-18 4FL S/B O/H	2B	OIL HOLE	SEMI BOTTOM	\$45.80
R272566A	3/8-16 4FL B O/H	2B	OIL HOLE	BOTTOM	\$46.51
R272567A	3/8-16 4FL S/B O/H	2B	OIL HOLE	SEMI BOTTOM	\$46.51
R272645A	7/16-14 4FL B O/H	2B	OIL HOLE	BOTTOM	\$50.32
R272646A	7/16-14 4FL S/B O/H	2B	OIL HOLE	SEMI BOTTOM	\$50.32
R272724A	1/2-13 4FL B O/H	2B	OIL HOLE	BOTTOM	\$63.59
R272725A	1/2-13 4FL S/B O/H	2B	OIL HOLE	SEMI BOTTOM	\$63.59
R272750A	9/16-18 4FL B O/H	2B	OIL HOLE	BOTTOM	\$84.99
R272751A	9/16-18 4FL S/B O/H	2B	OIL HOLE	SEMI BOTTOM	\$84.99
R272898A	5/8-18 4FL B O/H	2B	OIL HOLE	BOTTOM	\$91.09
R272899A	5/8-18 4FL S/B O/H	2B	OIL HOLE	SEMI BOTTOM	\$91.09
R272916A	3/4-16 4FL B O/H	2B	OIL HOLE	BOTTOM	\$118.43
R272917A	3/4-16 4FL S/B O/H	2B	OIL HOLE	SEMI BOTTOM	\$118.43

Part ID	Description	Gage	Coolant Thru	Chamfer Style	Price
R137487A	M6 X 1.0 4FL B	6H	NO OIL HOLE	BOTTOM	\$26.17
R137482A	M6 X 1.0 4FL S/B	6H	NO OIL HOLE	SEMI BOTTOM	\$26.17
R137492A	M8 X 1.25 4FL S/B	6H	NO OIL HOLE	SEMI BOTTOM	\$27.12
R137497A	M8 X 1.25 4FL B	6H	NO OIL HOLE	BOTTOM	\$27.34
R137502A	M10 X 1.5 4FL S/B	6H	NO OIL HOLE	SEMI BOTTOM	\$30.60
R137507A	M10 X 1.5 4FL B	6H	NO OIL HOLE	BOTTOM	\$30.60
R137602A	M12 X 1.75 4FL S/B	6H	NO OIL HOLE	SEMI BOTTOM	\$46.02
R137607A	M12 X 1.75 4FL B	6H	NO OIL HOLE	BOTTOM	\$46.02
R137667A	M14 X 2.0 4FL B	6H	NO OIL HOLE	BOTTOM	\$72.11
R137662A	M14 X 2.0 4FL S/B	6H	NO OIL HOLE	SEMI BOTTOM	\$72.11
R137488A	M6 X 1.0 4FL B	6H	OIL HOLE	BOTTOM	\$42.40
R137483A	M6 X 1.0 4FL S/B	6H	OIL HOLE	SEMI BOTTOM	\$42.40
R137493A	M8 X 1.25 4FL S/B	6H	OIL HOLE	SEMI BOTTOM	\$45.80
R137498A	M8 X 1.25 4FL B	6H	OIL HOLE	BOTTOM	\$45.80
R137503A	M10 X 1.5 4FL S/B	6H	OIL HOLE	SEMI BOTTOM	\$53.47
R137508A	M10 X 1.5 4FL B	6H	OIL HOLE	BOTTOM	\$53.47
R137603A	M12 X 1.75 4FL S/B	6H	OIL HOLE	SEMI BOTTOM	\$54.48
R137608A	M12 X 1.75 4FL B	6H	OIL HOLE	BOTTOM	\$54.48
R137668A	M14 X 2.0 4FL B	6H	OIL HOLE	BOTTOM	\$87.04
R137663A	M14 X 2.0 4FL S/B	6H	OIL HOLE	SEMI BOTTOM	\$87.04
R137480A	M6 X 1.0 4FL S/B O/H DIN	6H	OIL HOLE	SEMI BOTTOM	\$44.61
R137485A	M6 X 1.0 4FL B O/H DIN	6H	OIL HOLE	BOTTOM	\$44.61
R137490A	M8 X 1.25 4FL S/B O/H DIN	6H	OIL HOLE	SEMI BOTTOM	\$48.20
R137495A	M8 X 1.25 4FL B O/H DIN	6H	OIL HOLE	BOTTOM	\$48.20
R137500A	M10 X 1.5 4FL S/B O/H DIN	6H	OIL HOLE	SEMI BOTTOM	\$53.89
R137505A	M10 X 1.5 4FL B O/H DIN	6H	OIL HOLE	BOTTOM	\$53.89
R137510A	M10 X 1.5 4FL S/B O/H DIN	6HX	OIL HOLE	SEMI BOTTOM	\$53.89
R137600A	M12 X 1.75 4FL S/B O/H DIN	6H	OIL HOLE	SEMI BOTTOM	\$60.73
R137605A	M12 X 1.75 4FL B O/H DIN	6H	OIL HOLE	BOTTOM	\$60.73
R137610A	M12 X 1.75 4FL S/B O/H DIN	6HX	OIL HOLE	SEMI BOTTOM	\$60.73
R137660A	M14 X 2.0 4FL B O/H DIN	6H	OIL HOLE	BOTTOM	\$91.64
R137665A	M14 X 2.0 4FL S/B O/H DIN	6H	OIL HOLE	SEMI BOTTOM	\$91.64
R137520A	1/4-20 4FL B O/H DIN	2B	OIL HOLE	BOTTOM	\$45.12
R137525A	1/4-20 4FL S/B O/H DIN	2B	OIL HOLE	SEMI BOTTOM	\$45.12
R137540A	5/16-18 4FL B O/H DIN	2B	OIL HOLE	BOTTOM	\$48.75
R137545A	5/16-18 4FL S/B O/H DIN	2B	OIL HOLE	SEMI BOTTOM	\$48.75
R137570A	7/16-14 4FL B O/H DIN	2B	OIL HOLE	BOTTOM	\$53.59
R137575A	7/16-14 4FL S/B O/H DIN	2B	OIL HOLE	SEMI BOTTOM	\$53.59
R137700A	1/2-13 4FL S/B O/H DIN	2B	OIL HOLE	SEMI BOTTOM	\$67.68
R137705A	1/2-13 4FL B O/H DIN	2B	OIL HOLE	BOTTOM	\$67.68
R137710A	9/16-18 4FL B O/H DIN	2B	OIL HOLE	BOTTOM	\$85.96

FINE PITCH (UNF) SPIRAL POINT TAPS

Take advantage of taps that have been design, tested, and used in Aerospace Applications to boost your productivity.

Achieving optimal performance requires a specific geometry for your material. That is why Jarvis offers three product lines are designed for different material family. Each of the product lines is produced using Ultra-Premium Powdered High Speed Steel to provide excellent wear resistance.

We also include a multi-layer, Aluminum based PVD coating to allow you to run at higher speeds. Each material family has a customized cutting geometry that ensures excellent thread quality and proper chip evacuation.

We provide an extremely free-cutting design for soft materials, a less aggressive design for mid-range materials, and a tough design for the hard to machine materials.



JARHOOKS FOR SOFT MATERIALS

For A286 Soft 31 Rc and under; 300 Series Stainless Steel; Aluminum; Steels Low Carbon; Leaded Steels; Titanium 3AL2.5V; Copper.

Part ID	Description	Price
R866563Y	6-32 H3 3FL SPPT P JARHOOK	\$27.06
R866564Y	6-32 H4 3FL SPPT P JARHOOK	\$27.06
R866565Y	6-32 H5 3FL SPPT P JARHOOK	\$27.06
R866566Y	6-32 H6 3FL SPPT P JARHOOK	\$27.06
R866567Y	6-32 H7 3FL SPPT P JARHOOK	\$27.06
R866568Y	6-32 H8 3FL SPPT P JARHOOK	\$27.06
R866503Y	8-32 H3 3FL SPPT P JARHOOK	\$27.06
R866504Y	8-32 H4 3FL SPPT P JARHOOK	\$27.06
R866505Y	8-32 H5 3FL SPPT P JARHOOK	\$27.06
R866506Y	8-32 H6 3FL SPPT P JARHOOK	\$27.06
R866507Y	8-32 H7 3FL SPPT P JARHOOK	\$27.06
R866508Y	8-32 H8 3FL SPPT P JARHOOK	\$27.06
R866069Y	10-32 H3 3FL SPPT P JARHOOK	\$28.01
R865990Y	10-32 H4 3FL SPPT P JARHOOK	\$28.01
R868447Y	10-32 H5 3FL SPPT P JARHOOK	\$28.01
R868446Y	10-32 H6 3FL SPPT P JARHOOK	\$28.01
R868457Y	10-32 H7 3FL SPPT P JARHOOK	\$28.01
R868438Y	10-32 H8 3FL SPPT P JARHOOK	\$28.01
R866343Y	1/4-28 H3 3FL SPPT P JARHOOK	\$28.17
R866344Y	1/4-28 H4 3FL SPPT P JARHOOK	\$28.17
R866345Y	1/4-28 H5 3FL SPPT P JARHOOK	\$28.17
R866346Y	1/4-28 H6 3FL SPPT P JARHOOK	\$28.17
R866347Y	1/4-28 H7 3FL SPPT P JARHOOK	\$28.17
R866348Y	1/4-28 H8 3FL SPPT P JARHOOK	\$28.17
R866453Y	5/16-24 H3 3FL SPPT P JARHOOK	\$32.18
R866454Y	5/16-24 H4 3FL SPPT P JARHOOK	\$32.18
R866455Y	5/16-24 H5 3FL SPPT P JARHOOK	\$32.18
R866456Y	5/16-24 H6 3FL SPPT P JARHOOK	\$32.18
R866457Y	5/16-24 H7 3FL SPPT P JARHOOK	\$32.18
R866458Y	5/16-24 H8 3FL SPPT P JARHOOK	\$32.18
R866473Y	3/8-24 H3 3FL SPPT P JARHOOK	\$36.66
R866474Y	3/8-24 H4 3FL SPPT P JARHOOK	\$36.66
R866475Y	3/8-24 H5 3FL SPPT P JARHOOK	\$36.66
R868506Y	3/8-24 H6 3FL SPPT P JARHOOK	\$36.66
R868507Y	3/8-24 H7 3FL SPPT P JARHOOK	\$36.66
R868508Y	3/8-24 H8 3FL SPPT P JARHOOK	\$36.66



JARTEKS

FOR MID RANGE MATERIALS

For A286 32-35 Rc; Waspaloy; Hastelloy; 400 Series Stainless Steel; 15-5PH Stainless Steel; 17-4PH Stainless Steel; Steels Medium & High Carbon; 718 Inconel Solution treated, Bar Mailable and Ductile Irons.

Part ID	Description	Price
R874252Y	8-32 H2 3FL SPPT P JARTEK	\$27.06
R874253Y	8-32 H3 3FL SPPT P JARTEK	\$27.06
R874254Y	8-32 H4 3FL SPPT P JARTEK	\$27.06
R874255Y	8-32 H5 3FL SPPT P JARTEK	\$27.06
R874256Y	8-32 H6 3FL SPPT P JARTEK	\$27.06
R874257Y	8-32 H7 3FL SPPT P JARTEK	\$27.06
R874258Y	8-32 H8 3FL SPPT P JARTEK	\$27.06
R866482Y	10-32 H2 3FL SPPT P JARTEK	\$28.01
R866483Y	10-32 H3 3FL SPPT P JARTEK	\$28.01
R866484Y	10-32 H4 3FL SPPT P JARTEK	\$28.01
R866485Y	10-32 H5 3FL SPPT P JARTEK	\$28.01
R866486Y	10-32 H6 3FL SPPT P JARTEK	\$28.01
R866487Y	10-32 H7 3FL SPPT P JARTEK	\$28.01
R866488Y	10-32 H8 3FL SPPT P JARTEK	\$28.01
R866793Y	1/4-28 H3 3FL SPPT P JARTEK	\$28.17
R866794Y	1/4-28 H4 3FL SPPT P JARTEK	\$28.17
R866795Y	1/4-28 H5 3FL SPPT P JARTEK	\$28.17
R866796Y	1/4-28 H6 3FL SPPT P JARTEK	\$28.17
R866797Y	1/4-28 H7 3FL SPPT P JARTEK	\$28.17
R866798Y	1/4-28 H8 3FL SPPT P JARTEK	\$28.17
R874203Y	5/16-24 H3 3FL SPPT P JARTEK	\$32.18
R874204Y	5/16-24 H4 3FL SPPT P JARTEK	\$32.18
R874205Y	5/16-24 H5 3FL SPPT P JARTEK	\$32.18
R874206Y	5/16-24 H6 3FL SPPT P JARTEK	\$32.18
R874207Y	5/16-24 H7 3FL SPPT P JARTEK	\$32.18
R874208Y	5/16-24 H8 3FL SPPT P JARTEK	\$32.18
R874213Y	3/8-24 H3 3FL SPPT P JARTEK	\$36.66
R874214Y	3/8-24 H4 3FL SPPT P JARTEK	\$36.66
R874215Y	3/8-24 H5 3FL SPPT P JARTEK	\$36.66
R874216Y	3/8-24 H6 3FL SPPT P JARTEK	\$36.66
R874217Y	3/8-24 H7 3FL SPPT P JARTEK	\$36.66
R874218Y	3/8-24 H8 3FL SPPT P JARTEK	\$36.66



JARTUFFS

FOR HARD TO MACHINE MATERIALS

For A286 over 36 Rc and over; Heat Treated Steels; 718 Inconel – Precipitation Hardened/Aged; Waspaloy over 35 Rc; Cast Irons.

Part ID	Description	Price
R874302Y	8-32 H2 3FL SPPT P JARTUFF	\$29.23
R874303Y	8-32 H3 3FL SPPT P JARTUFF	\$29.23
R874304Y	8-32 H4 3FL SPPT P JARTUFF	\$29.23
R874305Y	8-32 H5 3FL SPPT P JARTUFF	\$29.23
R874306Y	8-32 H6 3FL SPPT P JARTUFF	\$29.23
R874307Y	8-32 H7 3FL SPPT P JARTUFF	\$29.23
R874308Y	8-32 H8 3FL SPPT P JARTUFF	\$29.23
R874312Y	10-32 H2 3FL SPPT P JARTUFF	\$28.01
R874313Y	10-32 H3 3FL SPPT P JARTUFF	\$28.01
R874314Y	10-32 H4 3FL SPPT P JARTUFF	\$28.01
R874315Y	10-32 H5 3FL SPPT P JARTUFF	\$28.01
R874316Y	10-32 H6 3FL SPPT P JARTUFF	\$28.01
R874317Y	10-32 H7 3FL SPPT P JARTUFF	\$28.01
R874318Y	10-32 H8 3FL SPPT P JARTUFF	\$28.01
R874323Y	1/4-28 H3 3FL SPPT P JARTUFF	\$28.17
R874234Y	1/4-28 H4 3FL SPPT P JARTUFF	\$28.17
R874325Y	1/4-28 H5 3FL SPPT P JARTUFF	\$28.17
R874326Y	1/4-28 H6 3FL SPPT P JARTUFF	\$28.17
R874327Y	1/4-28 H7 3FL SPPT P JARTUFF	\$28.17
R874328Y	1/4-28 H8 3FL SPPT P JARTUFF	\$28.17
R874353Y	5/16-24 H3 3FL SPPT P JARTUFF	\$32.18
R874354Y	5/16-24 H4 3FL SPPT P JARTUFF	\$32.18
R874355Y	5/16-24 H5 3FL SPPT P JARTUFF	\$32.18
R874356Y	5/16-24 H6 3FL SPPT P JARTUFF	\$32.18
R874357Y	5/16-24 H7 3FL SPPT P JARTUFF	\$32.18
R874358Y	5/16-24 H8 3FL SPPT P JARTUFF	\$32.18
R874373Y	3/8-24 H3 3FL SPPT P JARTUFF	\$36.66
R874374Y	3/8-24 H4 3FL SPPT P JARTUFF	\$36.66
R874375Y	3/8-24 H5 3FL SPPT P JARTUFF	\$36.66
R874376Y	3/8-24 H6 3FL SPPT P JARTUFF	\$36.66
R874377Y	3/8-24 H7 3FL SPPT P JARTUFF	\$36.66
R874378Y	3/8-24 H8 3FL SPPT P JARTUFF	\$36.66

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JARFLO TAPS

You will not find any forming taps (Jarflo's) that work as well as ours!

Some of the basic characteristics of the two product lines:

Jarflos (Standard Performance)

- Premium Powdered Steel
- Crest Radius Design (versus Truncated Flat)
- TiN Coating
- Designed for General Purpose Applications

Jarflo Ultra (Premium Performance)

- Premium Powdered Steel
- Crest Radius Design (versus Truncated Flat)
- TiCN Coating
- Geometry optimized for Low Friction
- Designed for Hard to Machine Materials (Stainless Steel, Hardened Steels 32-40 Rc, Inconel)
- Advanced High Steel (AHSS) (Dual-Phase)
- High Strength Low Alloy (HSLA) (XF-550)



Part ID	Description	Class of Fit	Coating	Price	
M4					
R207504T	M4 X 0.7 D4B JARFLO	BOTTOM	4H	TiN	\$37.51
R207506T	M4 X 0.7 D6B JARFLO	BOTTOM	6H	TiN	\$37.51
R207507T	M4 X 0.7 D7B JARFLO	BOTTOM	6HX,6G,7H	TiN	\$37.51
R207509T	M4 X 0.7 D9B JARFLO	BOTTOM	6HX,6G,7H	TiN	\$37.51
R141470C	M4 X 0.7 D4B JARFLO ULTRA	BOTTOM	4H	TiCN	\$51.67
R141472C	M4 X 0.7 D7B JARFLO ULTRA	BOTTOM	6H	TiCN	\$51.67
R141473C	M4 X 0.7 D9B JARFLO ULTRA	BOTTOM	7H	TiCN	\$51.67
M5					
R207604T	M5 X 0.8 D4B JARFLO	BOTTOM	5H	TiN	\$37.51
R207607T	M5 X 0.8 D7B JARFLO	BOTTOM	6H	TiN	\$37.51
R207690T	M5 X 0.8 D9B JARFLO	BOTTOM	6HX, 6G, 7H	TiN	\$37.51
R207610T	M5 X 0.8 D10B JARFLO	BOTTOM	6HX,6G,7H	TiN	\$37.51
R141479C	M5 X 0.8 D4B JARFLO ULTRA	BOTTOM	4H	TiCN	\$53.01
R141480C	M5 X 0.8 D8B JARFLO ULTRA	BOTTOM	6H	TiCN	\$53.01
R141481C	M5 X 0.8 D10B JARFLO ULTRA	BOTTOM	7H	TiCN	\$53.01
M6					
R207705T	M6 X 1.0 D5B JARFLO	BOTTOM	4H	TiN	\$39.52
R207765T	M6 X 1.0 D5P JARFLO	PLUG	5H	TiN	\$39.52
R207708T	M6 X 1.0 D8B JARFLO	BOTTOM	6H	TiN	\$39.52
R207775T	M6 X 1.0 D8P JARFLO	PLUG	6H	TiN	\$39.52
R207709T	M6 X 1.0 D10B JARFLO	BOTTOM	6HX,6G,7H	TiN	\$39.52
R207779T	M6 X 1.0 D10P JARFLO	PLUG	6HX,6G,7H	TiN	\$39.52
R207711T	M6 X 1.0 D11B JARFLO	BOTTOM	6HX,6G,7H	TiN	\$39.52
R207781T	M6 X 1.0 D11P JARFLO	PLUG	6HX,6G,7H	TiN	\$39.52
R141487C	M6 X 1.0 D5B JARFLO ULTRA	BOTTOM	4H	TiCN	\$55.74
R141491C	M6 X 1.0 D5P JARFLO ULTRA	PLUG	4H	TiCN	\$55.74
R141488C	M6 X 1.0 D8B JARFLO ULTRA	BOTTOM	6H	TiCN	\$55.74

Part ID	Description	Class of Fit	Coating	Price	
R141487C	M6 X 1.0 D5B JARFLO ULTRA	BOTTOM	4H	TiCN	\$55.74
R141491C	M6 X 1.0 D5P JARFLO ULTRA	PLUG	4H	TiCN	\$55.74
R141488C	M6 X 1.0 D8B JARFLO ULTRA	BOTTOM	6H	TiCN	\$55.74
R141492C	M6 X 1.0 D8P JARFLO ULTRA	PLUG	6H	TiCN	\$55.74
R141489C	M6 X 1.0 D10B JARFLO ULTRA	BOTTOM	6HX,6G,7H	TiCN	\$55.74
R141493C	M6 X 1.0 D10P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$55.74
R141490C	M6 X 1.0 D11B JARFLO ULTRA	BOTTOM	6HX,6G,7H	TiCN	\$55.74
R141494C	M6 X 1.0 D11P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$55.74
M8					
R207905T	M8 X 1.25 D5B JARFLO	BOTTOM	4H	TiN	\$43.22
R207970T	M8 X 1.25 D5P JARFLO	PLUG	4H	TiN	\$43.22
R207908T	M8 X 1.25 D8B JARFLO	BOTTOM	6H	TiN	\$43.22
R207909T	M8 X 1.25 D9B JARFLO	BOTTOM	6H	TiN	\$43.22
R207975T	M8 X 1.25 D9P JARFLO	PLUG	6H	TiN	\$43.22
R207976T	M8 X 1.25 D10P JARFLO	PLUG	6HX, 6G, 7H	TiN	\$43.22
R207912T	M8 X 1.25 D11B JARFLO	BOTTOM	6HX, 6G, 7H	TiN	\$43.22
R207977T	M8 X 1.25 D11P JARFLO	PLUG	6HX, 6G, 7H	TiN	\$43.22
R141495C	M8 X 1.25 D5B JARFLO ULTRA	BOTTOM	4H	TiCN	\$71.41
R141499C	M8 X 1.25 D5P JARFLO ULTRA	PLUG	4H	TiCN	\$71.41
R141496C	M8 X 1.25 D9B JARFLO ULTRA	BOTTOM	6H	TiCN	\$71.41
R141500C	M8 X 1.25 D9P JARFLO ULTRA	PLUG	6H	TiCN	\$71.41
R141497C	M8 X 1.25 D10B JARFLO ULTRA	BOTTOM	6H,6G,7H	TiCN	\$71.41
R141501C	M8 X 1.25 D10P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$71.41
R141498C	M8 X 1.25 D11B JARFLO ULTRA	BOTTOM	6HX,6G, 7H	TiCN	\$71.41
R141502C	M8 X 1.25 D11P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$71.41
M10					
R208202T	M10 X 1.0 D8B JARFLO	BOTTOM	6H	TiN	\$46.05
R208218T	M10 X 1.0 D8P JARFLO	PLUG	6H	TiN	\$46.05
R208211T	M10 X 1.0 D11B JARFLO	BOTTOM	6HX,6G,7H	TiN	\$46.05
R208221T	M10 X 1.0 D11P JARFLO	PLUG	6HX,6G,7H	TiN	\$46.05
R141503C	M10 X 1.0 D8B JARFLO ULTRA	BOTTOM	6H	TiCN	\$90.00
R141505C	M10 X 1.0 D8P JARFLO ULTRA	PLUG	6H	TiCN	\$90.00
R141504C	M10 X 1.0 D11B JARFLO ULTRA	BOTTOM	6HX,6G,7H	TiCN	\$90.00
R141506C	M10 X 1.0 D11P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$90.00
R208229T	M10 X 1.25 D9B JARFLO	BOTTOM	6H	TiN	\$46.05
R208239T	M10 X 1.25 D9P JARFLO	PLUG	6H	TiN	\$46.05
R208232T	M10 X 1.25 D12B JARFLO	BOTTOM	6H	TiN	\$46.05
R208242T	M10 X 1.25 D12P JARFLO	PLUG	6H	TiN	\$46.05
R141507C	M10 X 1.25 D9B JARFLO ULTRA	BOTTOM	4H	TiCN	\$90.00
R141509C	M10 X 1.25 D9P JARFLO ULTRA	PLUG	4H	TiCN	\$90.00

JARFLO TAPS

Part ID	Description	Class of Fit	Coating	Price	
R141508C	M10 X 1.25 D12B JARFLO ULTRA	BOTTOM	6HX,6G,7H	TiCN	\$90.00
R141510C	M10 X 1.25 D12P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$90.00
R208108T	M10 X 1.5 D6B JARFLO	BOTTOM	4H	TiN	\$46.05
R208166T	M10 X 1.5 D6P JARFLO	PLUG	4H	TiN	\$46.05
R208110T	M10 X 1.5 D10B JARFLO	BOTTOM	6H	TiN	\$46.05
R208175T	M10 X 1.5 D10P JARFLO	PLUG	6H	TiN	\$46.05
R208111T	M10 X 1.5 D11B JARFLO	BOTTOM	6HX, 6G, 7H	TiN	\$46.05
R208176T	M10 X 1.5 D11P JARFLO	PLUG	6HX,6G,7H	TiN	\$46.05
R208108T	M10 X 1.5 D6B JARFLO	BOTTOM	4H	TiN	\$46.05
R208113T	M10 X 1.5 D13B JARFLO	BOTTOM	6HX,6G,7H	TiN	\$46.05
R208177T	M10 X 1.5 D13P JARFLO	PLUG	6HX,6G,7H	TiN	\$46.05
R141518C	M10 X 1.5 D6B JARFLO ULTRA	BOTTOM	4H	TiCN	\$90.00
R141522C	M10 X 1.5 D6P JARFLO ULTRA	PLUG	4H	TiCN	\$90.00
R141519C	M10 X 1.5 D10B JARFLO ULTRA	BOTTOM	6HX,6G,7H	TiCN	\$90.00
R141523C	M10 X 1.5 D10P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$90.00
R141520C	M10 X 1.5 D11B JARFLO ULTRA	BOTTOM	6HX,6G,7H	TiCN	\$90.00
R141524C	M10 X 1.5 D11P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$90.00
R141521C	M10 X 1.5 D13B JARFLO ULTRA	BOTTOM	6HX,6G,7H	TiCN	\$90.00
R141525C	M10 X 1.5 D13P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$90.00
M12					
R208189T	M12 X 1.25 D9B JARFLO	BOTTOM	6H	TiN	\$65.04
R208199T	M12 X 1.25 D9P JARFLO	PLUG	6H	TiN	\$65.04
R208192T	M12 X 1.25 D12B JARFLO	BOTTOM	6HX,6G,7H	TiN	\$65.04
R208193T	M12 X 1.25 D12P JARFLO	PLUG	6HX,6G,7H	TiN	\$65.04
R141526C	M12 X 1.25 D9B JARFLO ULTRA	BOTTOM	6H	TiCN	\$117.70
R141530C	M12 X 1.25 D9P JARFLO ULTRA	PLUG	6H	TiCN	\$117.70
R141527C	M12 X 1.25 D12B JARFLO ULTRA	BOTTOM	6HX,6G,7H	TiCN	\$117.70
R141531C	M12 X 1.25 D12P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$117.70
R208136T	M12 X 1.5 D6B JARFLO	BOTTOM	4H	TiN	\$65.04
R208146T	M12 X 1.5 D6P JARFLO	PLUG	4H	TiN	\$65.04
R208140T	M12 X 1.5 D10B JARFLO	BOTTOM	6H	TiN	\$65.04
R208150T	M12 X 1.5 D10P JARFLO	PLUG	6H	TiN	\$65.04
R208141T	M12 X 1.5 D11B JARFLO	BOTTOM	6HX,6G,7H	TiN	\$65.04
R208151T	M12 X 1.5 D11P JARFLO	PLUG	6HX,6G,7H	TiN	\$65.04
R208143T	M12 X 1.5 D13B JARFLO	BOTTOM	6HX,6G,7H	TiN	\$65.04
R208153T	M12 X 1.5 D13P JARFLO	PLUG	6HX,6G,7H	TiN	\$65.04
R141533C	M12 X 1.5 D6B JARFLO ULTRA	BOTTOM	4H	TiCN	\$117.70
R141537C	M12 X 1.5 D6P JARFLO ULTRA	PLUG	4H	TiCN	\$117.70
R141534C	M12 X 1.5 D10B JARFLO ULTRA	BOTTOM	6H	TiCN	\$117.70

Part ID	Description	Class of Fit	Coating	Price	
R141538C	M12 X 1.5 D10P JARFLO ULTRA	PLUG	6H	TiCN	\$117.70
R141535C	M12 X 1.5 D11B JARFLO ULTRA	BOTTOM	6HX	TiCN	\$117.70
R141539C	M12 X 1.5 D11P JARFLO ULTRA	PLUG	6HX	TiCN	\$117.70
R141536C	M12 X 1.5 D13B JARFLO ULTRA	BOTTOM	6HX,6G,7H	TiCN	\$117.70
R141540C	M12 X 1.5 D13P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$117.70
R208306T	M12 X 1.75 D6B JARFLO	BOTTOM	4H	TiN	\$65.04
R208374T	M12 X 1.75 D6P JARFLO	PLUG	4H	TiN	\$65.04
R208311T	M12 X 1.75 D11B JARFLO	BOTTOM	6H	TiN	\$65.04
R208375T	M12 X 1.75 D11P JARFLO	PLUG	6H	TiN	\$65.04
R208312T	M12 X 1.75 D13P JARFLO	BOTTOM	6HX,6G,7H	TiN	\$65.04
R208376T	M12 X 1.75 D13P JARFLO	PLUG	6HX,6G,7H	TiN	\$65.04
R141542C	M12 X 1.75 D6B JARFLO ULTRA	BOTTOM	4H	TiCN	\$117.70
R141549C	M12 X 1.75 D6P JARFLO ULTRA	PLUG	4H	TiCN	\$117.70
R141543C	M12 X 1.75 D11B JARFLO ULTRA	BOTTOM	6H	TiCN	\$117.70
R141550C	M12 X 1.75 D11P JARFLO ULTRA	PLUG	6H	TiCN	\$117.70
R141544C	M12 X 1.75 D13B JARFLO ULTRA	BOTTOM	6HX,6G,7H	TiCN	\$117.70
R141551C	M12 X 1.75 D13P JARFLO ULTRA	PLUG	6HX,6G,7H	TiCN	\$117.70



We offer competitive discounts for distributors and based on volume. Please contact your sales representative or account manager for discounts. All prices are in US dollars. All listings, pricing, availability and specifications are subject to change at any time without notice. Pricing, photographic and typographical errors are subject to correction at any time. A continuously updated version of this catalog is available on our website at jarviscuttingtools.com

JARFLO TAPS

Part ID	Description	Class of Fit	Coating	Price	
2					
R129460T	2-56 H2B JARFLO	BOTTOM	3B	TiN	\$41.44
R129471T	2-56 H3B JARFLO	BOTTOM	2B	TiN	\$41.44
R141000C	2-56 H2B JARFLO ULTRA	BOTTOM	3B	TiCN	\$60.85
R141001C	2-56 H3B JARFLO ULTRA	BOTTOM	2B	TiCN	\$60.85
4					
R129719T	4-40 H3B JARFLO	BOTTOM	3B	TiN	\$40.44
R129720T	4-40 H5B JARFLO	BOTTOM	2B	TiN	\$40.44
R141003C	4-40 H3B JARFLO ULTRA	BOTTOM	3B	TiCN	\$58.93
R141005C	4-40 H5B JARFLO ULTRA	BOTTOM	2B	TiCN	\$58.93
5					
R129847T	5-40 H3B JARFLO	BOTTOM	3B	TiN	\$40.44
R129859T	5-40 H5B JARFLO	BOTTOM	2B	TiN	\$40.44
R141007C	5-40 H3B JARFLO ULTRA	BOTTOM	3B	TiCN	\$55.91
R141009C	5-40 H5B JARFLO ULTRA	BOTTOM	2B	TiCN	\$55.91
6					
R129975T	6-32 H3B JARFLO	BOTTOM	3B	TiN	\$36.64
R129980T	6-32 H4B JARFLO	BOTTOM	SPL	TiN	\$36.64
R129987T	6-32 H5B JARFLO	BOTTOM	2B	TiN	\$36.64
R129990T	6-32 H6B JARFLO	BOTTOM	OS	TiN	\$36.64
R129995T	6-32 H7B JARFLO	BOTTOM	OS	TiN	\$36.64
R129999T	6-32 H10B JARFLO	BOTTOM	OS	TiN	\$36.64
R141016C	6-32 H3B JARFLO ULTRA	BOTTOM	3B	TiCN	\$55.91
R141017C	6-32 H4B JARFLO ULTRA	BOTTOM	SPL	TiCN	\$55.91
R141018C	6-32 H5B JARFLO ULTRA	BOTTOM	2B	TiCN	\$55.91
R141019C	6-32 H6B JARFLO ULTRA	BOTTOM	OS	TiCN	\$55.91
R141020C	6-32 H7B JARFLO ULTRA	BOTTOM	OS	TiCN	\$55.91
R141021C	6-32 H10B JARFLO ULTRA	BOTTOM	OS	TiCN	\$55.91
R129938T	6-32 H3P SOLID JARFLO	BOTTOM	3B	TiN	\$36.64
R129939T	6-32 H4P SOLID JARFLO	BOTTOM	OS	TiN	\$36.64
R129940T	6-32 H5P SOLID JARFLO	BOTTOM	2B	TiN	\$36.64
R129945T	6-32 H6P SOLID JARFLO	BOTTOM	OS	TiN	\$36.64
R129948T	6-32 H7P SOLID JARFLO	BOTTOM	OS	TiN	\$36.64
R129951T	6-32 H10P SOLID JARFLO	BOTTOM	OS	TiN	\$36.64
R141580C	6-32 H3P SOLID JARFLO ULTRA	BOTTOM	3B	TiCN	\$55.91
R141581C	6-32 H4P SOLID JARFLO ULTRA	BOTTOM	SPL	TiCN	\$55.91
R141582C	6-32 H5P SOLID JARFLO ULTRA	BOTTOM	2B	TiCN	\$55.91
R141583C	6-32 H6P SOLID JARFLO ULTRA	BOTTOM	OS	TiCN	\$55.91
R141584C	6-32 H7P SOLID JARFLO ULTRA	BOTTOM	OS	TiCN	\$55.91
R141585C	6-32 H10P SOLID JARFLO ULTRA	BOTTOM	OS	TiCN	\$55.91
8					
R130114T	8-32 H3B JARFLO	BOTTOM	3B	TiN	\$37.55
R130116T	8-32 H4B JARFLO	BOTTOM	SPL	TiN	\$37.55
R130126T	8-32 H5B JARFLO	BOTTOM	2B	TiN	\$37.55
R130130T	8-32 H6B JARFLO	BOTTOM	OS	TiN	\$37.55

Part ID	Description	Class of Fit	Coating	Price	
R130134T	8-32 H7B JARFLO	BOTTOM	OS	TiN	\$37.55
R130138T	8-32 H10B JARFLO	BOTTOM	OS	TiN	\$37.55
R141024C	8-32 H3B JARFLO ULTRA	BOTTOM	3B	TiCN	\$56.83
R141025C	8-32 H4B JARFLO ULTRA	BOTTOM	SPL	TiCN	\$56.83
R141026C	8-32 H5B JARFLO ULTRA	BOTTOM	2B	TiCN	\$56.83
R141027C	8-32 H6B JARFLO ULTRA	BOTTOM	OS	TiCN	\$56.83
R141028C	8-32 H7B JARFLO ULTRA	BOTTOM	OS	TiCN	\$56.83
R141029C	8-32 H10B JARFLO ULTRA	BOTTOM	OS	TiCN	\$56.83
R130072T	8-32 H3P SOLID JARFLO	BOTTOM	3B	TiN	\$37.55
R130076T	8-32 H4P SOLID JARFLO	BOTTOM	OS	TiN	\$37.55
R130084T	8-32 H5P SOLID JARFLO	BOTTOM	2B	TiN	\$37.55
R130090T	8-32 H6P SOLID JARFLO	BOTTOM	OS	TiN	\$37.55
R130093T	8-32 H7P SOLID JARFLO	BOTTOM	OS	TiN	\$37.55
R130096T	8-32 H10P SOLID JARFLO	BOTTOM	OS	TiN	\$37.55
R141586C	8-32 H3P SOLID JARFLO ULTRA	BOTTOM	3B	TiCN	\$56.83
R141687C	8-32 H4P SOLID JARFLO ULTRA	BOTTOM	SPL	TiCN	\$56.83
R141788C	8-32 H5P SOLID JARFLO ULTRA	BOTTOM	2B	TiCN	\$56.83
R141889C	8-32 H6P SOLID JARFLO ULTRA	BOTTOM	OS	TiCN	\$56.83
R141990C	8-32 H7P SOLID JARFLO ULTRA	BOTTOM	OS	TiCN	\$56.83
R142091C	8-32 H10P SOLID JARFLO ULTRA	BOTTOM	OS	TiCN	\$56.83
10					
R130334T	10-32 H3B JARFLO	BOTTOM	SPL	TiN	\$37.55
R130345T	10-32 H4B JARFLO	BOTTOM	3B	TiN	\$37.55
R130348T	10-32 H5B JARFLO	BOTTOM	OS	TiN	\$37.55
R130357T	10-32 H6B JARFLO	BOTTOM	2B	TiN	\$37.55
R130358T	10-32 H7B JARFLO	BOTTOM	OS	TiN	\$37.55
R130369T	10-32 H10B JARFLO	BOTTOM	OS	TiN	\$37.55
R141032C	10-32 H3B JARFLO ULTRA	BOTTOM	SPL	TiCN	\$61.23
R141033C	10-32 H4B JARFLO ULTRA	BOTTOM	3B	TiCN	\$61.23
R141034C	10-32 H5B JARFLO ULTRA	BOTTOM	SPL	TiCN	\$61.23
R141035C	10-32 H6B JARFLO ULTRA	BOTTOM	2B	TiCN	\$61.23
R141036C	10-32 H7B JARFLO ULTRA	BOTTOM	OS	TiCN	\$61.23
R141037C	10-32 H10B JARFLO ULTRA	BOTTOM	OS	TiCN	\$61.23
R130290T	10-32 H3P 4LG JARFLO	BOTTOM	3B	TiN	\$37.55
R130291T	10-32 H4P 4LG JARFLO	BOTTOM	2B	TiN	\$37.55
R130294T	10-32 H5P 4LG JARFLO	BOTTOM	SPL	TiN	\$37.55
R130310T	10-32 H6P 4LG JARFLO	BOTTOM	3B	TiN	\$37.55
R130312T	10-32 H7P 4LG JARFLO	BOTTOM	OS	TiN	\$37.55
R130321T	10-32 H10P 4LG JARFLO	BOTTOM	OS	TiN	\$37.55
R141038C	10-32 H3P 5LG JARFLO ULTRA	BOTTOM	3B	TiCN	\$61.23
R141039C	10-32 H4P 4LG JARFLO ULTRA	BOTTOM	SPL	TiCN	\$61.23
R141040C	10-32 H5P 4LG JARFLO ULTRA	BOTTOM	SPL	TiCN	\$61.23
R141041C	10-32 H6P 4LG JARFLO ULTRA	BOTTOM	2B	TiCN	\$61.23
R141042C	10-32 H7P 4LG JARFLO ULTRA	BOTTOM	OS	TiCN	\$61.23
R141043C	10-32 H10P 4LG JARFLO ULTRA	BOTTOM	OS	TiCN	\$61.23

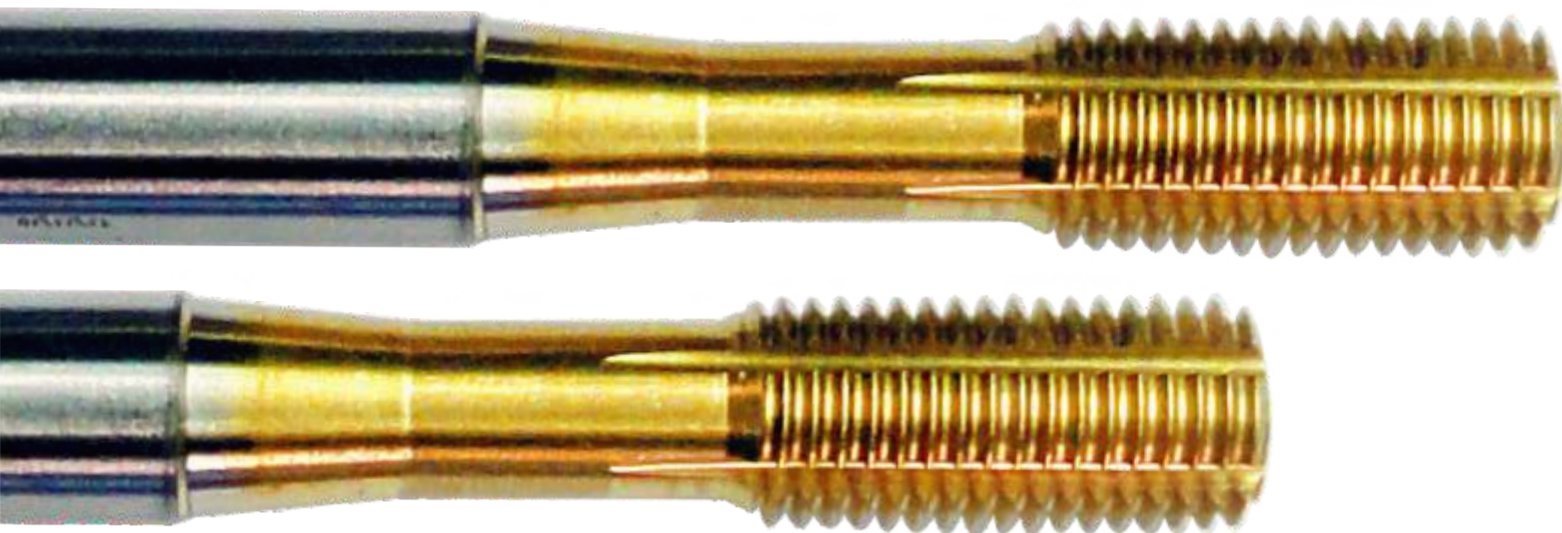
JARFLO TAPS

Part ID	Description	Class of Fit	Coating	Price	
1/4					
R130552T	1/4-20 H4B JARFLO	BOTTOM	3B	TiN	\$39.64
R130515T	1/4-20 H4P JARFLO	PLUG	3B	TiN	\$39.64
R130564T	1/4-20 H6B JARFLO	BOTTOM	2B	TiN	\$39.64
R130527T	1/4-20 H6P JARFLO	PLUG	2B	TiN	\$39.64
R130565T	1/4-20 H7B JARFLO	BOTTOM	OS	TiN	\$39.64
R130528T	1/4-20 H7P JARFLO	PLUG	OS	TiN	\$39.64
R130576T	1/4-20 H10B JARFLO	BOTTOM	OS	TiN	\$39.64
R130539T	1/4-20 H10P JARFLO	PLUG	OS	TiN	\$39.64
R141107C	1/4-20 H4B JARFLO ULTRA	BOTTOM	3B	TiCN	\$61.30
R141072C	1/4-20 H4P JARFLO ULTRA	PLUG	3B	TiCN	\$61.30
R141045C	1/4-20 H6B JARFLO ULTRA	BOTTOM	2B	TiCN	\$61.30
R141101C	1/4-20 H6P JARFLO ULTRA	PLUG	2B	TiCN	\$61.30
R141130C	1/4-20 H7B JARFLO ULTRA	BOTTOM	OS	TiCN	\$61.30
R141046C	1/4-20 H7P JARFLO ULTRA	PLUG	OS	TiCN	\$0.83
R141131C	1/4-20 H10B JARFLO ULTRA	BOTTOM	OS	TiCN	\$61.30
R141047C	1/4-20 H10P JARFLO ULTRA	PLUG	OS	TiCN	\$61.30
1/4-28					
R130631T	1/4-28 H4B JARFLO	BOTTOM	3B	TiN	\$39.64
R130606T	1/4-28 H4P JARFLO	PLUG	3B	TiN	\$39.64
R130643T	1/4-28 H6B JARFLO	BOTTOM	2B	TiN	\$39.64
R130618T	1/4-28 H6P JARFLO	PLUG	2B	TiN	\$39.64
R130644T	1/4-28 H7B JARFLO	BOTTOM	OS	TiN	\$39.64
R130619T	1/4-28 H7P JARFLO	PLUG	OS	TiN	\$39.64
R130646T	1/4-28 H10B JARFLO	BOTTOM	OS	TiN	\$39.64
R130620T	1/4-28 H10P JARFLO	PLUG	OS	TiN	\$39.64
R141044C	1/4-28 H4B JARFLO ULTRA	BOTTOM	3B	TiCN	\$64.40
R141071C	1/4-28 H4P JARFLO ULTRA	PLUG	3B	TiCN	\$64.40
R141048C	1/4-28 H6B JARFLO ULTRA	BOTTOM	2B	TiCN	\$64.40
R141010C	1/4-28 H6P JARFLO ULTRA	PLUG	2B	TiCN	\$64.40
R141049C	1/4-28 H7B JARFLO ULTRA	BOTTOM	OS	TiCN	\$64.40
R141051C	1/4-28 H7P JARFLO ULTRA	PLUG	OS	TiCN	\$64.40
R141050C	1/4-28 H10B JARFLO ULTRA	BOTTOM	OS	TiCN	\$64.40
R141052C	1/4-28 H10P JARFLO ULTRA	PLUG	OS	TiCN	\$64.40
5/16					
R130692T	5/16-18 H5B JARFLO	BOTTOM	3B	TiN	\$43.22
R130667T	5/16-18 H5P JARFLO	PLUG	3B	TiN	\$43.22
R130709T	5/16-18 H7B JARFLO	BOTTOM	2B	TiN	\$43.22
R130679T	5/16-18 H7P JARFLO	PLUG	2B	TiN	\$43.22
R130710T	5/16-18 H8B JARFLO	BOTTOM	OS	TiN	\$43.22
R130680T	5/16-18 H8P JARFLO	PLUG	OS	TiN	\$43.22
R141053C	5/16-18 H5B JARFLO ULTRA	BOTTOM	3B	TiCN	\$81.17
R141060C	5/16-18 H5P JARFLO ULTRA	PLUG	3B	TiCN	\$81.17
R141054C	5/16-18 H7B JARFLO ULTRA	BOTTOM	2B	TiCN	\$81.17
R141061C	5/16-18 H7P JARFLO ULTRA	PLUG	2B	TiCN	\$81.17
R141055C	5/16-18 H8B JARFLO ULTRA	BOTTOM	OS	TiCN	\$81.17
R141062C	5/16-18 H8P JARFLO ULTRA	PLUG	OS	TiCN	\$81.17

Part ID	Description	Class of Fit	Coating	Price	
R130758T	5/16-24 H5B JARFLO	BOTTOM	3B	TiN	\$43.22
R130722T	5/16-24 H5P JARFLO	PLUG	3B	TiN	\$43.22
R130760T	5/16-24 H7B JARFLO	BOTTOM	2B	TiN	\$43.22
R130734T	5/16-24 H7P JARFLO	PLUG	2B	TiN	\$43.22
R130763T	5/16-24 H8B JARFLO	BOTTOM	OS	TiN	\$43.22
R130735T	5/16-24 H8P JARFLO	PLUG	OS	TiN	\$43.22
R141056C	5/16-24 H5B JARFLO ULTRA	BOTTOM	3B	TiCN	\$81.17
R141059C	5/16-24 H5P JARFLO ULTRA	PLUG	3B	TiCN	\$81.17
R141057C	5/16-24 H7B JARFLO ULTRA	BOTTOM	2B	TiCN	\$81.17
R141066C	5/16-24 H7P JARFLO ULTRA	PLUG	2B	TiCN	\$81.17
R141058C	5/16-24 H8B JARFLO ULTRA	BOTTOM	OS	TiCN	\$81.17
R141067C	5/16-24 H8P JARFLO ULTRA	PLUG	OS	TiCN	\$81.17
3/8					
R130825T	3/8-16 H5B JARFLO	BOTTOM	3B	TiN	\$45.71
R130795T	3/8-16 H5P JARFLO	PLUG	3B	TiN	\$45.71
R130837T	3/8-16 H7B JARFLO	BOTTOM	2B	TiN	\$45.71
R130801T	3/8-16 H7P JARFLO	PLUG	2B	TiN	\$45.71
R130840T	3/8-16 H8B JARFLO	BOTTOM	OS	TiN	\$45.71
R131802T	3/8-16 H8P JARFLO	PLUG	OS	TiN	\$45.71
R141063C	3/8-16 H5B JARFLO ULTRA	BOTTOM	3B	TiCN	\$98.96
R141068C	3/8-16 H5P JARFLO ULTRA	PLUG	3B	TiCN	\$98.96
R141064C	3/8-16 H7B JARFLO ULTRA	BOTTOM	2B	TiCN	\$98.96
R141069C	3/8-16 H7P JARFLO ULTRA	PLUG	2B	TiCN	\$98.96
R141065C	3/8-16 H8B JARFLO ULTRA	BOTTOM	OS	TiCN	\$98.96
R141070C	3/8-16 H8P JARFLO ULTRA	PLUG	OS	TiCN	\$98.96
R130886T	3/8-24 H5B JARFLO	BOTTOM	3B	TiN	\$45.71
R130850T	3/8-24 H5P JARFLO	PLUG	3B	TiN	\$45.71
R130898T	3/8-24 H7B JARFLO	BOTTOM	2B	TiN	\$45.71
R130862T	3/8-24 H7P JARFLO	PLUG	2B	TiN	\$45.71
R130899T	3/8-24 H8B JARFLO	BOTTOM	OS	TiN	\$45.71
R130863T	3/8-24 H8P JARFLO	PLUG	OS	TiN	\$45.71
R141078C	3/8-24 H5B JARFLO ULTRA	BOTTOM	3B	TiCN	\$98.96
R141075C	3/8-24 H5P JARFLO ULTRA	PLUG	3B	TiCN	\$98.96
R141073C	3/8-24 H7B JARFLO ULTRA	BOTTOM	2B	TiCN	\$98.96
R141076C	3/8-24 H7P JARFLO ULTRA	PLUG	2B	TiCN	\$98.96
R141074C	3/8-24 H8B JARFLO ULTRA	BOTTOM	OS	TiCN	\$98.96
R141077C	3/8-24 H8P JARFLO ULTRA	PLUG	OS	TiCN	\$98.96
7/16					
R130939T	7/16-14 H5B JARFLO	BOTTOM	3B	TiN	\$62.50
R130914T	7/16-14 H5P JARFLO	PLUG	3B	TiN	\$62.50
R130953T	7/16-14 H8B JARFLO	BOTTOM	2B	TiN	\$62.50
R130928T	7/16-14 H8P JARFLO	PLUG	2B	TiN	\$62.50
R141081C	7/16-14 H5B JARFLO ULTRA	BOTTOM	3B	TiCN	\$103.94
R141083C	7/16-14 H5P JARFLO ULTRA	PLUG	3B	TiCN	\$103.94
R141082C	7/16-14 H8B JARFLO ULTRA	BOTTOM	2B	TiCN	\$103.94

JARFLO TAPS

Part ID	Description	Class of Fit	Coating	Price	
R141084C	7/16-14 H8P JARFLO ULTRA	PLUG	2B	TiCN	\$103.94
R141087T	7/16-20 H5B JARFLO	BOTTOM	3B	TiN	\$62.50
R130977T	7/16-20 H5P JARFLO	PLUG	3B	TiN	\$62.50
R141088T	7/16-20 H8B JARFLO	BOTTOM	2B	TiN	\$62.50
R130989T	7/16-20 H8P JARFLO	PLUG	2B	TiN	\$62.50
R141085C	7/16-20 H5B JARFLO ULTRA	BOTTOM	3B	TiCN	\$103.94
R141087C	7/16-20 H5P JARFLO ULTRA	PLUG	3B	TiCN	\$103.94
R141086C	7/16-20 H8B JARFLO ULTRA	BOTTOM	2B	TiCN	\$103.94
R141088C	7/16-20 H8P JARFLO ULTRA	PLUG	2B	TiCN	\$103.94
$\frac{1}{2}$					
R131058T	1/2-13 H6B JARFLO	BOTTOM	3B	TiN	\$68.88
R131034T	1/2-13 H6P JARFLO	PLUG	3B	TiN	\$68.88
R131076T	1/2-13 H8B JARFLO	BOTTOM	2B	TiN	\$68.88
R131040T	1/2-13 H8P JARFLO	PLUG	2B	TiN	\$68.88
R141089C	1/2-13 H6B JARFLO ULTRA	BOTTOM	3B	TiCN	\$135.41
R141091C	1/2-13 H6P JARFLO ULTRA	PLUG	3B	TiCN	\$135.41
R141090C	1/2-13 H8B JARFLO ULTRA	BOTTOM	2B	TiCN	\$135.41
R141092C	1/2-13 H8P JARFLO ULTRA	PLUG	2B	TiCN	\$135.41
R131120T	1/2-20 H5B JARFLO	BOTTOM	3B	TiN	\$68.88
R131090T	1/2-20 H5P JARFLO	PLUG	3B	TiN	\$68.88
R131131T	1/2-20 H8B JARFLO	BOTTOM	2B	TiN	\$68.88
R131106T	1/2-20 H8P JARFLO	PLUG	2B	TiN	\$68.88
R141093C	1/2-20 H5B JARFLO ULTRA	BOTTOM	3B	TiCN	\$135.41
R141109C	1/2-20 H5P JARFLO ULTRA	PLUG	3B	TiCN	\$135.41
R141094C	1/2-20 H8B JARFLO ULTRA	BOTTOM	2B	TiCN	\$135.41
R141110C	1/2-20 H8P JARFLO ULTRA	PLUG	2B	TiCN	\$135.41



STUB JARFLO



These tools are design to operate in the Danly® In-Die Tapping Units and the Amada® Turret Style attachments.

Jarflos (Standard Performance)

- Premium Powdered Steel
- Crest Radius Design (versus Truncated Flat)
- TiN Coating
- Designed for General Purpose Applications

Jarflo Ultra (Premium Performance)

- Premium Powdered Steel
- Crest Radius Design (versus Truncated Flat)
- TiCN Coating
- Geometry optimized for Low Friction
- Designed for Hard to Machine Materials (Stainless Steel)

Part ID	Tap Size	Description	H (D) Limit Size	Coating	Price
R843944T	2-56	JARFLO STUB	H3	TiN	\$19.80
R848003C	2-56	JARFLO STUB ULTRA	H3	TiCN	\$21.78
G843945T	4-40	JARFLO STUB	H5*	TiN	\$19.80
R848009C	4-40	JARFLO STUB ULTRA	H5*	TiCN	\$21.78
G837242T	4-40	JARFLO STUB	H3	TiN	\$19.80
R848007C	4-40	JARFLO STUB ULTRA	H3	TiCN	\$21.78
G837343T	4-40	JARFLO STUB	H7	TiN	\$19.80
R848011C	4-40	JARFLO STUB ULTRA	H7	TiCN	\$21.78
R837344T	4-48	JARFLO STUB	H5	TiN	\$19.80
R848016C	4-48	JARFLO STUB ULTRA	H5	TiCN	\$21.78
G837312T	5-40	JARFLO STUB	H5	TiN	\$17.47
R848019C	5-40	JARFLO STUB ULTRA	H5	TiCN	\$19.22
G841624T	6-32	JARFLO STUB	H5*	TiN	\$16.31
R848025C	6-32	JARFLO STUB ULTRA	H5*	TiCN	\$17.94
G837342T	6-32	JARFLO STUB	H7	TiN	\$16.31
R848027C	6-32	JARFLO STUB ULTRA	H7	TiCN	\$17.94
G837313T	6-40	JARFLO STUB	H5	TiN	\$16.31
R848031C	6-40	JARFLO STUB ULTRA	H5	TiCN	\$17.94
G843946T	8-32	JARFLO STUB	H5*	TiN	\$16.31
R848040C	8-32	JARFLO STUB ULTRA	H5*	TiCN	\$17.94
G843241T	8-32	JARFLO STUB	H7	TiN	\$16.31
R848042C	8-32	JARFLO STUB ULTRA	H7	TiCN	\$17.94
G837310T	10-24	JARFLO STUB	H6	TiN	\$16.31
R848050C	10-24	JARFLO STUB ULTRA	H6	TiCN	\$17.94
G843947T	10-32	JARFLO STUB	H6*	TiN	\$16.31
G837341T	10-32	JARFLO STUB	H5	TiN	\$16.31
R868965C	10-32	JARFLO STUB ULTRA	H5	TiCN	\$17.94
R868966C	10-32	JARFLO STUB ULTRA	H6*	TiCN	\$17.94
G837340T	10-32	JARFLO STUB	H7	TiN	\$16.31
R868967C	10-32	JARFLO STUB ULTRA	H7	TiCN	\$17.94
G843662T	10-32	JARFLO STUB	H8	TiN	\$16.31

Part ID	Tap Size	Description	H (D) Limit Size	Coating	Price
R868968C	10-32	JARFLO STUB ULTRA	H8	TiCN	\$17.94
R862896T	12-24	JARFLO STUB	H6	TiN	\$22.13
R848057C	12-24	JARFLO STUB ULTRA	H6	TiCN	\$24.35
G843948T	12-28	JARFLO STUB	H6	TiN	\$22.13
R848060C	12-28	JARFLO STUB ULTRA	H6	TiCN	\$24.35
R862956T	1/4-20	JARFLO STUB	H6	TiN	\$29.12
R848063C	1/4-20	JARFLO STUB ULTRA	H6	TiCN	\$32.03
G843661T	1/4-28	JARFLO STUB	H6	TiN	\$29.12
R848068C	1/4-28	JARFLO STUB ULTRA	H6	TiCN	\$32.03
R859027T	5/16-18	JARFLO STUB	H7	TiN	\$30.28
R848069C	5/16-18	JARFLO STUB ULTRA	H7	TiCN	\$33.31
R843147T	M2 X 0.40	JARFLO STUB	D5	TiN	\$20.16
R848071C	M2 X 0.40	JARFLO STUB ULTRA	D5	TiCN	\$22.17
R843148T	M2.5 X 0.45	JARFLO STUB	D5	TiN	\$20.16
R848078C	M2.5 X 0.45	JARFLO STUB ULTRA	D5	TiCN	\$22.17
R837239T	M3 X 0.50	JARFLO STUB	D5*	TiN	\$20.16
R848090C	M3 X 0.50	JARFLO STUB ULTRA	D5*	TiCN	\$22.17
R837359T	M3 X 0.50	JARFLO STUB	D3	TiN	\$20.16
R848088C	M3 X 0.50	JARFLO STUB ULTRA	D3	TiCN	\$22.17
R843525T	M3 X 0.50	JARFLO STUB	D7	TiN	\$20.16
R848092C	M3 X 0.50	JARFLO STUB ULTRA	D7	TiCN	\$22.17
R837338T	M3.5 X 0.60	JARFLO STUB	D6*	TiN	\$18.97
R848097C	M3.5 X 0.60	JARFLO STUB ULTRA	D6*	TiCN	\$20.86
R837350T	M3.5 X 0.60	JARFLO STUB	D7	TiN	\$18.97
R848098C	M3.5 X 0.60	JARFLO STUB ULTRA	D7	TiCN	\$20.86
G843949T	M4 X 0.70	JARFLO STUB	D6*	TiN	\$17.78
R848104C	M4 X 0.70	JARFLO STUB ULTRA	D6*	TiCN	\$19.56
G837240T	M4 X 0.70	JARFLO STUB	D3	TiN	\$17.78
R848101C	M4 X 0.70	JARFLO STUB ULTRA	D3	TiCN	\$19.56
G837470T	M4 X 0.70	JARFLO STUB	D5	TiN	\$17.78
R848103C	M4 X 0.70	JARFLO STUB ULTRA	D5	TiCN	\$19.56
G842628T	M5 X 0.80	JARFLO STUB	D7	TiN	\$20.16
R848112C	M5 X 0.80	JARFLO STUB ULTRA	D7	TiCN	\$22.17
G843659T	M6 X 1.00	JARFLO STUB	D8	TiN	\$29.64
R848114C	M6 X 1.00	JARFLO STUB ULTRA	D8	TiCN	\$32.60
R859024T	M8 X 1.25	JARFLO STUB	D9	TiN	\$30.83
R848122C	M8 X 1.25	JARFLO STUB ULTRA	D9	TiCN	\$33.90

*denotes 2B or 6H class of fit

IN-DIE JARFLO



PERFORMANCE + **ULTRA** PERFORMANCE SERIES

These taps are optimized for In-Die tapping applications. They are designed to work specifically with the Pronic tapping units, but also can be used in the Hutchinson and ATS tapping units.

Jarflos (Standard Performance)

- Premium Powdered Steel
- Crest Radius Design (versus Truncated Flat)
- TiN Coating
- Designed for General Purpose Applications

Jarflo Ultra (Premium Performance)

- Premium Powdered Steel
- Crest Radius Design (versus Truncated Flat)
- TiCN Coating
- Geometry optimized for Low Friction
- Designed for Hard to Machine Materials (Stainless Steel)

Part ID	Description	Class of Fit	Coating	Price
R868805C	M5 X 0.8 D7B 4LG IN-DIE JARFLO	6H	TiCN	\$36.76
R870686C	M5 X 0.8 D7B IN-DIE JARFLO ULTRA	6H	TiCN	\$53.01
R870469C	M5 X 0.8 D9B 4LG IN-DIE JARFLO	6HX, 6G	TiCN	\$36.76
R870687C	M5 X 0.8 D9B IN-DIE JARFLO ULTRA	6HX, 6G, 7H	TiCN	\$53.01
R868806C	M6 X 1.0 D8B 4LG IN-DIE JARFLO	6H	TiCN	\$38.63
R868806T	M6 X 1.0 D8B 4LG IN-DIE JARFLO	6H	TiN	\$38.63
R873004C	M6 x 1.0 D8B 5LG IN-DIE JARFLO ULTRA	6H	TiCN	\$55.74
R870480T	M6 X 1.0 D10B IN-DIE 4LG JARFLO	6HX, 6G, 7H	TiN	\$38.63
R870480C	M6 X 1.0 D10B IN-DIE 4LG JARFLO	6HX, 6G	TiCN	\$38.63
R870499C	M6 x 1.0 D10B 5LG IN-DIE JARFLO ULTRA	6HX, 6G, 7H	TiCN	\$55.74
R870153T	M6 X 1.0 D11B 4LG IN-DIE JARFLO	OS	TiN	\$38.63
R870153C	M6 X 1.0 D11B 4LG IN-DIE JARFLO	OS	TiCN	\$38.63
R870166C	M6 x 1.0 D11 5LG IN-DIE JARFLO ULTRA	OS	TiCN	\$55.74
R868808C	M8 X 1.25 D9B 4LG IN-DIE JARFLO	6H	TiCN	\$51.14
R868808T	M8 X 1.25 D9B 4LG IN-DIE JARFLO	6H	TiN	\$51.14
R870168C	M8 X 1.25 D9B 6LG IN-DIE JARFLO ULTRA	6H	TiCN	\$71.41
R870491T	M8 X 1.25 D11B 4LG IN-DIE JARFLO	6HX, 6G, 7H	TiN	\$51.14
R870491C	M8 X 1.25 D11B 4LG IN-DIE JARFLO	6HX, 6G, 7H	TiCN	\$51.14
R870296C	M8 X 1.25 D11B 6LG IN-DIE JARFLO ULTRA	6HX, 6G, 7H	TiCN	\$71.41
R868810T	M10 X 1.5 D10B 4LG IN-DIE JARFLO	6H	TiN	\$62.36
R868810C	M10 X 1.5 D10B 4LG IN-DIE JARFLO	6H	TiCN	\$62.36
R870280C	M10 X 1.5 D10B 6LG IN-DIE JARFLO ULTRA	6H	TiCN	\$90.00
R870492T	M10 X 1.5 D13B 4LG IN-DIE JARFLO	6HX, 6G, 7H	TiN	\$62.36
R870492C	M10 X 1.5 D13B 4LG IN-DIE JARFLO	6HX, 6G, 7H	TiCN	\$62.36
R870170C	M10 X 1.5 6HX-D13 6LG IN-DIE JARFLO ULTRA	6HX, 6G, 7H	TiCN	\$90.00

IN-DIE JARFLO

Part ID	Description	Class of Fit	Coating	Price
R870661T	M10 X 1.0 D8B IN-DIE JARFLO	6H	TiN	\$62.36
R870661C	M10 X 1.0 D8B IN-DIE JARFLO	6H	TiCN	\$62.36
R870672C	M10 X 1.0 D8B IN-DIE JARFLO ULTRA	6H	TiCN	\$90.00
R870662T	M10 X 1.0 D10B IN-DIE JARFLO	6H, 6G, 7H	TiN	\$62.36
R870662C	M10 X 1.0 D10B IN-DIE JARFLO	6H, 6G, 7H	TiCN	\$62.36
R870673C	M10 X 1.0 D10B IN-DIE JARFLO ULTRA	6HX, 6G, 7H	TiCN	\$90.00



Part ID	Description	Coating	Price
R871700T	6-32 H5 SOLID IN-DIE JARFLO	TiN	\$34.52
R871800C	6-32 H5B SOLID IN-DIE JARFLO ULTRA	TiCN	\$50.77
R871710T	8-32 H5 SOLID IN-DIE JARFLO	TiN	\$35.64
R871805C	8-32 H5B SOLID IN-DIE JARFLO ULTRA	TiCN	\$51.89
R871720T	10-24 H6 4LG IN-DIE JARFLO	TiN	\$36.76
R871815C	10-24 H6B 4LG IN-DIE JARFLO ULTRA	TiCN	\$53.01
R871725T	10-32 H6 4LG IN-DIE JARFLO	TiN	\$36.76
R871810C	10-32 H6B 4LG IN-DIE JARFLO ULTRA	TiCN	\$53.01
R871740T	1/4-20 H6 4LG IN-DIE JARFLO	TiN	\$38.63
R871820C	1/4-20 H6B 5LG IN-DIE JARFLO ULTRA	TiCN	\$55.74
R871745T	1/4-28 H6 4LG IN-DIE JARFLO	TiN	\$38.63
R871825C	1/4-28 H6B 5LG IN-DIE JARFLO ULTRA	TiCN	\$55.74
R871750T	5/16-18 H7 4LG IN-DIE JARFLO	TiN	\$51.14
R871830C	5/16-18 H7B 6LG IN-DIE JARFLO ULTRA	TiCN	\$71.41
R871755T	5/16-24 H7 4LG IN-DIE JARFLO	TiN	\$51.14
R871835C	5/16-24 H7B 6LG IN-DIE JARFLO ULTRA	TiCN	\$71.41
R871760T	3/8-16 H7 4LG IN-DIE JARFLO	TiN	\$62.36
R871840C	3/8-16 H7B 6LG IN-DIE JARFLO ULTRA	TiCN	\$90.00
R871765T	3/8-24 H7 4LG IN-DIE JARFLO	TiN	\$62.36
R871845C	3/8-24 H7B 6LG IN-DIE JARFLO ULTRA	TiCN	\$90.00
R871770T	7/16-14 H8 4LG IN-DIE JARFLO	TiN	\$62.50
R871850C	7/16-14 H8B 5LG IN-DIE JARFLO ULTRA	TiCN	\$103.94
R871775T	7/16-20 H8 4LG IN-DIE JARFLO	TiN	\$62.50
R871855C	7/16-20 H8B 6LG IN-DIE JARFLO ULTRA	TiCN	\$103.94
R871780T	1/2-13 H8 4LG IN-DIE JARFLO	TiN	\$68.88
R871860C	1/2-13 H8B 6LG IN-DIE JARFLO ULTRA	TiCN	\$135.41
R871785T	1/2-20 H8 4LG IN-DIE JARFLO	TiN	\$68.88
R871865C	1/2-20 H8B 6LG IN-DIE JARFLO ULTRA	TiCN	\$135.41

We offer competitive discounts for distributors and based on volume. Please contact your sales representative or account manager for discounts. All prices are in US dollars. All listings, pricing, availability and specifications are subject to change at any time without notice. Pricing, photographic and typographical errors are subject to correction at any time. A continuously updated version of this catalog is available on our website at jarviscuttingtools.com

NUCON HSS DRILLS



Jarvis' Nucon HSS drills are engineered for drilling gummy materials like Aluminum. They have several advantages on standard HSS drills and carbide drills including:

- Manufactured from premium HSS material
- 118° Helical Point eliminates need for spot drilling
- 118° Helical Point reduces exit burr
- All diameters are 2.64" OAL. Short length improves rigidity and simplifies CNC programming.
- Flute geometry almost eliminates the problem of Aluminum "packing" the flutes
- PVD Coatings available upon request

2.64" Overall Length - 118 Helical Point
Engineered especially for close tolerance drilling

WIRE SIZES

Part ID	Drill Size	Decimal Equal	Price
G193320	1	.2280	\$4.70
G193318	2	.2210	\$4.70
G193290	3	.2130	\$4.24
G193288	4	.2090	\$4.49
G193276	5	.2055	\$4.49
G193264	6	.2040	\$4.49
G193240	7	.2010	\$4.49
G193239	8	.1990	\$4.49
G193227	9	.1960	\$4.49
G193215	10	.1935	\$4.49
G193203	11	.1910	\$4.49
G193197	12	.1890	\$4.49
G193173	13	.1850	\$3.72
G193161	14	.1820	\$3.72
G193150	15	.1800	\$3.72
G193148	16	.1770	\$3.72
G193136	17	.1730	\$3.72
G193112	18	.1695	\$3.57
G193100	19	.1660	\$3.57
G193094	20	.1610	\$3.57
G193082	21	.1590	\$3.57
G193070	22	.1570	\$3.57
G193057	23	.1540	\$3.57
G193045	24	.1520	\$3.57
G193033	25	.1495	\$3.57
G193021	26	.1470	\$3.57

All of our Nucons are purchased in Packaged Quantities of 12

Part ID	Drill Size	Decimal Equal	Price
G193010	27	.1440	\$3.57
G192995	28	.1405	\$3.82
G192983	29	.1360	\$3.82
G192971	30	.1285	\$3.82
G192958	31	.1200	\$3.82
G192946	32	.1160	\$3.20
G192934	33	.1130	\$3.16
G192922	34	.1110	\$3.16
G192910	35	.1100	\$3.16
G192892	36	.1065	\$3.16
G192880	37	.1040	\$3.16
G192879	38	.1015	\$3.16
G192867	39	.0995	\$2.98
G192855	40	.0980	\$2.98
G192843	41	.0960	\$2.98
G192820	42	.0935	\$2.91
G192818	43	.0890	\$2.91
G192806	44	.0860	\$3.50
G192816	45	.0820	\$3.50
G192788	46	.0810	\$3.50
G192810	47	.0785	\$3.50
G192808	48	.0760	\$3.50
G192807	49	.0730	\$3.50
G192740	50	.0700	\$3.50
G192804	51	.0670	\$3.50
G192803	55	.0520	\$3.50

FRACTIONS

Part ID	Drill Size	Decimal Equal	Price
G192700	1/16	.0625	\$4.87
G192770	5/64	.0781	\$3.50
G192831	3/32	.0937	\$2.91
G192909	7/64	.1094	\$4.49
G192960	1/8	.1250	\$3.82
G193008	9/64	.1406	\$3.82
G193069	5/32	.1562	\$3.57
G193124	11/64	.1719	\$3.57
G193185	3/16	.1875	\$3.72
G193252	13/64	.2031	\$4.47
G193306	7/32	.2187	\$4.55
G193343	15/64	.2344	\$4.70
G193380	1/4	.2500	\$4.70
G193410	17/64	.2656	\$5.69
G193460	9/32	.2812	\$5.69
G193495	19/64	.2969	\$6.28
G193525	5/16	.3125	\$6.35
G193550	21/64	.3281	\$7.33
G193586	11/32	.3437	\$7.33
G193616	23/64	.3594	\$8.36
G193630	3/8	.3750	\$8.36
G193665	25/64	.3906	\$9.01
G193690	13/32	.4062	\$9.10
G193719	27/64	.4219	\$9.45
G193720	7/16	.4375	\$9.91
G193732	29/64	.4531	\$11.33
G193744	15/32	.4687	\$11.39
G193756	31/64	.4844	\$11.78
G193768	1/2	.5000	\$12.46
G193780	**9/16	.5625	\$16.35
G193792	**5/8	.6250	\$21.12

MD 31: SETS WITH HOLDERS

Part ID	Description	Price
G204249	Fractional: 3/32 to 1/2	\$200.78
G204250	Wire: 1 to 43 Inclusive	\$200.85
G204262	Letter: A to Z Inclusive	\$197.17
G204274	Complete Set: All Sizes	\$569.63

LETTERS

Part ID	Drill Size	Decimal Equal	Price
G193331	A	.2340	\$4.70
G193355	B	.2380	\$4.70
G193367	C	.2420	\$4.70
G193379	D	.2460	\$4.70
G193380	E	.2500	\$4.70
G193392	F	.2570	\$5.69
G193409	G	.2610	\$5.69
G193422	H	.2660	\$5.69
G193434	I	.2720	\$5.69
G193446	J	.2770	\$5.69
G193458	K	.2810	\$5.69
G193471	L	.2900	\$6.28
G193483	M	.2950	\$6.28
G193513	N	.3020	\$6.28
G193537	O	.3160	\$7.33
G193549	P	.3230	\$7.33
G193562	Q	.3320	\$7.33
G193574	R	.3390	\$7.33
G193598	S	.3480	\$7.33
G193604	T	.3580	\$8.36
G193628	U	.3680	\$8.36
G193641	V	.3770	\$9.45
G193653	W	.3860	\$9.45
G193677	X	.3970	\$9.10
G193689	Y	.4040	\$9.10
G193707	Z	.4130	\$9.45
G193756	31/64	.4844	\$11.77
G193768	1/2	.5000	\$12.46
G193780	**9/16	.5625	\$16.34
G193792	**5/8	.6250	\$21.12

****Indicates that tools are 4 Inches Long and in Packaged Quantities of 6**

ROTARY FILES AND CARBIDE BURRS

Firstly, Jarvis HSS and carbide rotary files are without question the most durable in production. Consequently, they are popular in aerospace, mold making, tool room and die shop use. Thus, repeated tests have proven Jarvis rotary files outlast competitive files.

Secondly, their versatility of application ranges. Accordingly, from machinable or grind-able materials to plastic or hardened steel. As a result, they have become firmly established among those who appreciate quality.

In conclusion, Jarvis offers a variety of fluting alternatives for your application. Jarvis can hand pick a tool that can get the job done. Your project depends on the material removal rate and finish requirements. Trust Jarvis for all of your needs.

AVAILABLE MATERIALS

Carbide: Offers superior durability and higher speed.

AVAILABLE FLUTINGS

Standard

Standard + Chip Breaker

Diamond: For tough and hardened steel dies and forgings.

GRADES

Standard

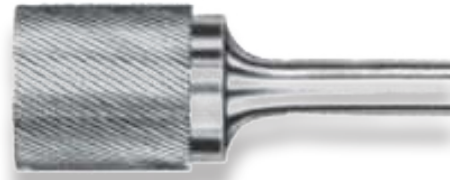
Fine

Coarse

STANDARD CUT



FINE CUT



COARSE CUT



EXTRA COARSE CUT



DIAMOND CUT



WITH CHIP BREAKER

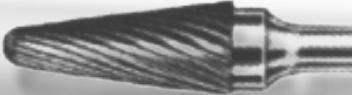


ROTARY FILES AND CARBIDE BURRS

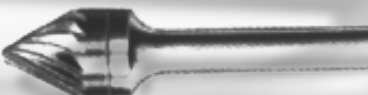
CARBIDE ONLY* INVERTED CONE



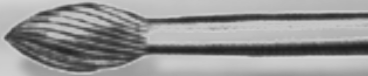
CARBIDE ONLY* CONE RADIUS END



CARBIDE ONLY* CHAMFER



CARBIDE ONLY* FLAME



TREE POINTED END



CONE



TREE RADIUS END



OVAL



BALL



CYLINDRICAL RADIUS END



CYLINDRICAL



COMBINATION DRILL - TAP



Combination drill - tap tools inherent capability of operating as a two-in-one solution provide cost savings and faster operative results. Jarvis combination drill and tap tool sets are uniquely strong & customizable to fit whatever your application needs are. Recommended for thru hole functions, Jarvis combination drill - tap tools can be set at 65-75% thread depending on what the unique application is.

In general, the drill point must break through (“thru”) the material before the tap portion begins its function for clean, efficient results. Therefore it’s important to verify the drill and thread lengths of the job so that the tool can be manufactured correctly. If you have questions about any of this, we have a team of engineers on staff to make the appropriate measurements and design the best tool for the job.

KEY THINGS TO REMEMBER:

- **Two operations on each tool**
- **Ground with close tolerances**
- **Made to reduce productions costs by up to 50%**
- **Available as stock tools, metric and pipe sizes, as well as blueprint options meeting exact specifications**
- **Drills are designed to tap between 65% and 75% thread**

FURTHER NOTES:

- **For use on thru hole applications only**
- **Drill point must penetrate through part prior to thread initiation**
- **Spindle speed should be set at normal for tapping specific material being machined**
- **As with any tapping operation, a reversing spindle is required**

COMBINATION DRILL-TAP

Jarvis offers combination drill - tap tools with self-centering points, and have them ready/off the shelf. Tap and reamer combinations can also be manufactured and our coveted piloted taps program can be utilized to create tools ground to close tolerances, built to meet your unique application requirements.

Part ID	Description	Drill Size		OAL	Price	
		L (In.)	Size (In.)	Size (In.)		
G918740	4-40	COMBINATION TAP / DRILL	1/4	0.0910	1 7/8	\$30.55
G960993	5-40	COMBINATION TAP / DRILL	9/32	0.1040	1 15/16	\$33.90
G918751	6-32	COMBINATION TAP / DRILL	5/16	0.1115	2	\$30.55
G918763	8-32	COMBINATION TAP / DRILL	3/8	0.1375	2 1/2	\$30.55
G918775	10-24	COMBINATION TAP / DRILL	13/32	0.1545	2 3/8	\$31.60
G918787	10-32	COMBINATION TAP / DRILL	13/32	0.1635	2 3/8	\$30.55
G918799	12-24	COMBINATION TAP / DRILL	15/32	0.1805	2 3/8	\$30.85
G918805	1/4-20	COMBINATION TAP / DRILL	17/32	0.2080	2 1/2	\$30.55
G918817	1/4-28	COMBINATION TAP / DRILL	17/32	0.2200	2 1/2	\$30.55
G918827	5/16-24	COMBINATION TAP / DRILL	11/16	0.2770	2 27/32	\$45.00
G918829	5/16-18	COMBINATION TAP / DRILL	11/16	0.2660	2 27/32	\$45.00
G918830	3/8-16	COMBINATION TAP / DRILL	13/16	0.3225	3 3/8	\$54.56
G918842	3/8-24	COMBINATION TAP / DRILL	13/16	0.3395	3 3/8	\$54.56
G918866	7/16-14	COMBINATION TAP / DRILL	1	0.3770	3 3/4	\$65.94
G918869	7/16-20	COMBINATION TAP / DRILL	1	0.3955	3 3/4	\$65.94
G918878	1/2-13	COMBINATION TAP / DRILL	1 1/8	0.4350	4 1/16	\$73.31
G918882	1/2-20	COMBINATION TAP / DRILL	1 1/8	0.4580	4 1/16	\$73.31

Metric	Part ID	Description	L (In.)	Size (mm.)	Size (In.)	Price	
	G837690	M3 X 0.5	COMBINATION TAP / DRILL	9/32	2.50	1 15/16	\$30.55
	G837387	M4 X 0.7	COMBINATION TAP / DRILL	3/8	3.30	2 1/8	\$30.55
	G837389	M5 X 0.80	COMBINATION TAP / DRILL	13/32	4.20	2 3/8	\$30.55
	G837390	M6 X 1.0	COMBINATION TAP / DRILL	17/32	5.00	2 1/2	\$30.55
	G837392	M8 X 1.25	COMBINATION TAP / DRILL	11/16	6.75	2 27/32	\$45.00
	G837393	M10 X 1.5	COMBINATION TAP / DRILL	13/16	8.50	3 3/8	\$54.56
	G837399	M12 X 1.75	COMBINATION TAP / DRILL	1 1/8	10.25	4 1/4	\$65.94

DON'T SEE WHAT YOU NEED?

LET'S GET YOU EXACTLY WHAT YOU'RE LOOKING FOR

The simple thing here would be to call us. We're happy to help talk through any unique application you're working on and need a tool for. That said, some tools aren't your "everyday" off-the-shelf kind of solution.

In that spirit, Jarvis makes a variety of special tools to satisfy and exceed customer expectations. When your print requirements cannot be fulfilled by a standard catalog item, Jarvis will design and manufacture what you need to your exact print specifications.

FROM STANDARD TO SPECIAL

Reducing the **cost-per-hole** offers you additional value. Just because it "works" doesn't mean it's "working" on all levels and vantage points.

CONSIDER THE FOLLOWING:

- How frequently do you run this job/tool?
- How many of these taps do you purchase per year?
- How many units do average per tap
- What is the standard deviation?





SPECIAL TOOLS

OUR FULL PRODUCT LINE OFFERINGS

TAPS, THREAD MILLS, AND GAGES

- **Straight Flute**
- **Spiral Point**
- **Spiral Flute**
- **Forming Taps (Jarflo's)**
 - In-Die Taps
 - Stub Jarflo's
- **Pipe Taps**
 - NPT(F); NPS(F); BSP; and Whitworth
 - Jarflo Pipe Taps
 - Interrupted and Semi-Interrupted
- **Oil Hole Taps**
 - Straight
 - Radial
- **Nib Taps**
 - Threaded Shank Taps
 - Bent Shank Taps
 - Davenport Taps
 - Couplings & Shanks
- **Extended Length**
 - Reduced Shank
- **Special Thread Forms**
 - ACME Taps
 - Jarlock (Spiralock®)
 - Ball or Wire
- **Special Alterations**
 - Keyways
 - Ettco Notches
 - Whistle Notches
- **Multi-Lead Taps**
- **Combination Drill/Taps**
 - English, Metirc, and Pipe
- **Carbide Thread Mills**
 - Solid
 - Oil Hole
- **TiN Coated Thread Gages**

MERCHANDISE

We want to see your applications and see our tools at work. We want to feature users on our page. So don't forget to **TAG YOUR SWAG** and **TAG YOUR TOOLS**. We have plenty of awesome "I'd Tap That" merch to give out for features. [@jarviscuttingtools](#) [#jarviswilltapthat](#)



JCT TAP
3 FLUTE STICKER
PART ID: R300016

\$2



I'D TAP TAP THAT
SQUARE STICKER
PART ID: R300009

\$2



JCT NUCON
SQUARE STICKER
PART ID: R300022

\$2



JARVIS "J"
CIRCLE STICKER
PART ID: R300010

\$2



I'D TAP THAT
BLACK STICKER SQUARE
PART ID: R300017

\$2



JARVIS CUTTING TOOLS
BLACK COFFEE MUG
PART ID: R300011

\$7



I'D TAP THAT
DRINK KOOZIE
PART ID: R300013

\$3



JARVIS CUTTING TOOLS
GRAY OR BLACK HAT
PART ID: R300010-G
PART ID: R300021-B

\$15



I'D TAP THAT - GRAY T-SHIRT
SEE SIZE CHART FOR PART ID

\$18

Size	Part ID
Small	R3000001
Medium	R3000002
Large	R3000003
X-Large	R3000004
XX-Large	R3000005



CARHARTT - BLACK HOODIE
SEE SIZE CHART FOR PART ID

\$55

Size	Part ID
Small	R300018-S
Medium	R300018-M
Large	R300018-L
X-Large	R300018-XL
XX-Large	R300018-2X



JARVIS CUTTING TOOLS - I'D TAP THAT
BLACK WATER BOTTLE

PART ID: R300020

\$10

CUSTOMER SERVICE & SUPPORT



Contact us whenever you need assistance. Our dedicated team is here to help you with pricing, availability, tool selection, application advice, operating guidelines, and technical support.

Call - 1+ (603) 332-9000 Monday through Friday from 7:30AM to 5:00PM EST

Email - info@jarviscuttingtools.com, please allow up to 24-hours for a reply; or email your Jarvis Sales Rep or Account Manager directly.

Web - visit jarviscuttingtools.com for Online Ordering and New Customer Forms

- [Application to Set Up Account](#)
- [Credit Application](#)
- [Order Form](#)



PAYMENT:

We accept the following credit cards: American Express, Visa, MasterCard, and Discover. If you choose to pay with a credit card, please be sure that you have mentioned that to your Account Manager. We will need the credit card number, expiration date and billing address.



SHIPPING:

Orders are shipped Monday through Friday, and in most cases, standard items ship within 24 hours. If you need rush shipping please contact your account manager. We will hold orders for up to 7 business days to allow temporarily out-of-stock items to finish production. If we expect that your order will not ship within 7-10 days we will attempt to contact you. Normal procedure is to ship all distributor orders by UPS, unless requested otherwise.



RETURN POLICY:

Please call customer support or email your account manager. A return authorization is required.



COMPETITIVE PRICING:

Prices are in US dollars. All listings, pricing, availability and specifications are subject to change at any time without notice. Pricing, photographic and typographical errors are subject to correction at any time. We offer competitive discounts for distributors and based on volume. Please contact your sales representative or account manager for discounts.



QUALITY GUARANTEE:

Jarvis products are manufactured and inspected to exacting standards. We stand by our US made tools. Your satisfaction is important to us. If you have any concerns over the quality please do not hesitate to contact us.





JARVIS CUTTING TOOLS

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