

Standard Taps--High Speed Steel Spiral Fluted, Fast (approx 50 degree)

Spiral fluted taps are made with the flutes ground helically along the entire thread length with the same hand as the threads. Recommended for machine tapping deep blind holes, the cutting action forces the chips out of the hole similar to a drill. This cutting action minimizes friction and prevents chips from packing in the flutes at the bottom of the hole. Spiral fluted taps are also commonly used when tapping a hole that has an interrupted face as produced by a keyway or spline so that the helical lands of the tap will span or bridge the interruptions.



Tap Description	Plug	Bottom	Price
3-48 H2 2FL	117330	117341	22.54
4-40 H2 2FL	117810	117821	18.54
5-40 H2 2FL	118175	118187	18.54
6-32 H1 2FL	118643	118655	15.08
6-32 H2 2FL	118667	118679	15.08
6-32 H3 2FL	118680	118692	15.08
8-32 H2 3FL	119337	119349	15.08
8-32 H3 3FL	119350	119362	15.08
10-24 H1 3FL	119908	119910	15.08
10-24 H3 3FL	119945	119957	15.08
10-32 H1 3FL	120420	120431	15.08
10-32 H2 3FL	120443	120455	15.08
10-32 H3 3FL	120467	120479	15.08
12-24 H3 3FL	120650	120662	16.39
1/4-20 H2 3FL	121277	121289	16.39
1/4-20 H3 3FL	121290	121307	16.39
1/4-20 H5 3FL	121319	121320	16.39
1/4-28 H3 3FL	121782	121794	16.39
1/4-28 H4 3FL	121800	121824	16.39
5/16-18 H2 3FL	122282	122294	20.28
5/16-18 H3 3FL	122312	122324	20.28
5/16-18 H5 3FL	122336	122348	20.28
5/16-24 H3 3FL	122695	122701	20.28
5/16-24 H4 3FL	122713	122725	20.28
3/8-16 H2 3FL	123109	123110	23.47
3/8-16 H3 3FL	123122	123134	23.47
3/8-16 H5 3FL	123146	123158	23.47
3/8-24 H1 3FL	123468	-----	23.47
3/8-24 H3 3FL	123481	123493	23.47
3/8-24 H4 3FL	-----	123523	23.47
7/16-14 H2 3FL	-----	123845	34.93
7/16-14 H3 3FL	123857	123869	34.93
7/16-14 H5 3FL	123870	123882	34.93
7/16-20 H3 3FL	124140	124151	34.93
7/16-20 H5 3FL	124163	124175	34.93
1/2-13 H2 3FL	124503	-----	41.06
1/2-13 H3 3FL	124527	124539	41.06
1/2-13 H5 3FL	124540	124552	41.06
1/2-20 H1 3FL	124813	-----	41.06
1/2-20 H3 3FL	124837	124849	41.06
1/2-20 H5 3FL	-----	124862	41.06
5/8-11 H3 4FL	126718	126720	72.41
3/4-10 H3 4FL	126731	126743	93.34



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