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## Standard Taps--Screw Thread Insert (STI) Taps, Straight Flute

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STI (screw thread insert) taps are oversize so that the thread they produce will accept a helical wire screw thread insert to the same size and pitch.



Tap Description	Plug	Bottom	Price
4-40 H1 3FL	131209	131210	14.20
4-40 H2 3FL	131222	131234	14.20
5-40 H1 3FL	132500	132501	14.35
5-40 H2 3FL	132502	132503	14.35
6-32 H2 3FL	131283	131295	14.50
6-32 H3 3FL	131301	131313	14.50
6-40 H1 3FL	131347	-----	14.50
6-40 H2 3FL	131349	-----	14.50
8-32 H2 3FL	131374	131386	14.76
8-32 H3 3FL	131398	131404	14.76
10-24 H2 3FL	131430	131441	15.11
10-24 H3 3FL	131453	131465	15.11
10-32 H2 3FL	131490	131507	15.38
10-32 H3 3FL	131520	131532	15.38
12-24 H2 3FL	131568	-----	15.52
12-24 H3 3FL	131570	131581	15.52
1/4-20 H2 3FL	131611	131623	15.52
1/4-20 H3 3FL	131635	131647	15.52
1/4-28 H2 3FL	131672	131684	15.80
1/4-28 H3 3FL	131696	131702	15.80
5/16-18 H3 4FL	131738	131740	16.76
5/16-18 H4 4FL	131751	-----	16.76
5/16-24 H2 4FL	131787	-----	16.52
5/16-24 H4 4FL	131799	131805	16.52
3/8-16 H3 4FL	131830	131842	21.52
3/8-16 H4 4FL	-----	131854	21.52
3/8-24 H2 4FL	131880	-----	21.01
3/8-24 H3 4FL	131891	131908	21.01
7/16-14 H3 4FL	132652	131933	24.92
7/16-14 H4 4FL	131945	270234	24.92
7/16-20 H3 4FL	131957	270052	24.92
7/16-20 H4 4FL	131969	270246	24.92
1/2-13 H3 4FL	131970	131982	28.02
1/2-13 H4 4FL	132706	-----	28.02
1/2-20 H3 4FL	131994	132007	28.02
1/2-20 H4 4FL	-----	132019	28.02

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**Standard Taps--Screw Thread Insert (STI) Taps, Spiral Point**

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Tap Description	Plug	Price
4-40 H1 2FL	131246	15.24
4-40 H2 2FL	131258	15.24
5-40 H1 2FL	131260	15.24
5-40 H2 2FL	131271	15.24
6-32 H2 2FL	131325	15.39
6-32 H3 2FL	131337	15.39
6-40 H1 2FL	131350	15.39
6-40 H2 2FL	131362	15.39
8-32 H2 2FL	131416	15.39
8-32 H3 2FL	131428	15.39
10-24 H2 2FL	131477	15.80
10-24 H3 2FL	131489	15.80
10-32 H2 2FL	131544	16.07
10-32 H3 2FL	131556	16.07
12-24 H2 2FL	131593	16.07
12-24 H3 2FL	131600	16.07
1/4-20 H2 2FL	131659	16.07
1/4-20 H3 2FL	131660	16.07
1/4-28 H2 2FL	131714	16.35
1/4-28 H3 2FL	131726	16.35
5/16-18 H3 3FL	131763	20.68
5/16-18 H4 3FL	131775	20.68
5/16-24 H2 3FL	131817	20.95
5/16-24 H3 3FL	131829	20.95
3/8-16 H3 3FL	131866	25.49
3/8-16 H4 3FL	131878	25.49
3/8-24 H2 3FL	131910	25.75
3/8-24 H3 3FL	131921	25.75