
Standard Taps--High Speed Steel Spiral Point, Fluteless, GH3, Plug

Fluteless spiral pointed taps are recommended for production tapping of through holes in thin sections not greater than one diameter in thickness. The fluteless spiral pointed tap was developed to produce a tap of maximum strength—it has spiral points only; the tap body is threaded without flutes. This design of tap offers maximum rigidity required to minimize breakage caused by misalignment. These taps have proven very successful in the tapping of sheet metal.



| Tap Description | Part Number | Price |
|-------------------|-------------|-------|
| 4-40 H2 | 117717 | 15.25 |
| 5-40 H2 | 118072 | 15.25 |
| 6-32 H3 | 118527 | 13.07 |
| 8-32 H3 | 119155 | 13.07 |
| 10-24 H3 | 119763 | 13.07 |
| 10-32 H3 | 120297 | 13.07 |
| 12-24 H3 | 120558 | 13.07 |
| 1/4-20 H3 | 121113 | 13.07 |
| 5/16-18 H3 2/sppt | 122130 | 14.82 |
| 5/16-18 H3 3/sppt | 122142 | 14.82 |
| 3/8-16 H3 | 123020 | 17.44 |
| 7/16-14 H3 | 123754 | 23.71 |
| 1/2-13 H3 | 124424 | 31.30 |

Standard Taps--Spiral Point Extensions--6" Overall Length, H3, Plug Style High Speed Steel



| Tap Description | Part Number | Price |
|-----------------|-------------|-------|
| 6-32 H3 2FL | 273946 | 59.34 |
| 8-32 H3 2FL | 273958 | 59.34 |
| 10-32 H3 2FL | 273960 | 52.74 |
| 1/4-20 H3 2FL | 271159 | 50.68 |
| 5/16-18 H3 2FL | 271172 | 52.74 |
| 3/8-16 H3 3FL | 271160 | 59.34 |



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