

Standard Taps--Jarflor (forming taps), Bottoming Style

Jarflor is the premier name in the expanding world of form tapping. It has been the vanguard of innovation for the past 40 years. Cold form tapping is an evolving technology. Jarflor provide consistently higher production rates, longer tool life and lower torque. That is why Jarflor has remained the leading name in cold form tapping.



Tap Size	H2	H3	H4	H5	H6	H7	H8	H9	H10	Price
0-80	129331	129333	-----	-----	-----	-----	-----	-----	-----	23.04
1-64	129379	129376	-----	-----	-----	-----	-----	-----	-----	23.04
1-72	129410	129412	-----	-----	-----	-----	-----	-----	-----	23.04
2-56	129460	129471	129473	129476	129477	-----	-----	-----	-----	22.92
2-64	129537	129549	-----	-----	-----	-----	-----	-----	-----	22.92
3-48	129598	129604	-----	-----	-----	-----	-----	-----	-----	22.92
3-56	129653	129665	-----	-----	-----	-----	-----	-----	-----	22.92
4-40	129700	129719	129722	129720	-----	129728	-----	129730	-----	20.69
4-48	-----	129770	-----	129781	129784	129787	-----	-----	-----	20.69
5-40	129835	129847	129850	129859	129795	129804	-----	-----	-----	20.69
5-44	129896	129902	129906	129914	129918	129922	-----	-----	-----	20.69
6-32	129960	129975	129980	129987	129990	129995	-----	-----	129999	17.02
6-40	130035	130047	130050	130059	-----	130030	-----	-----	-----	17.02
8-32	130112	130114	130116	130126	130130	130134	130132	130136	130138	17.02
8-36	130185	130187	130192	130199	130200	130201	-----	-----	-----	17.02
10-24	-----	-----	130254	130256	130266	130268	-----	-----	130278	17.02
10-32	-----	130334	130345	130348	130357	130358	130360	130365	130369	17.02
12-24	-----	-----	130412	-----	130424	-----	-----	-----	-----	18.06
12-28	130461	130462	130473	-----	130485	-----	-----	-----	-----	18.06
1/4-20	-----	-----	130552	-----	130564	-----	-----	130570	130576	18.06
1/4-28	-----	-----	130631	-----	130643	-----	130645	-----	-----	18.06
5/16-18	-----	130690	130691	130692	130697	130709	130710	130716	-----	20.09
5/16-24	-----	-----	130746	130758	130759	130760	130763	-----	130765	20.09
3/8-16	-----	-----	-----	130825	130826	130837	130840	-----	130842	22.92
3/8-24	-----	-----	-----	130886	130887	130899	-----	-----	-----	22.92
7/16-14	-----	-----	130938	130939	130940	130941	130953	-----	-----	32.30
7/16-20	-----	-----	131002	131003	131004	131005	131015	-----	-----	32.30
1/2-13	-----	-----	-----	131053	131058	131059	131076	-----	131017	39.02
1/2-20	-----	-----	131119	131120	131121	131122	131131	-----	-----	39.02
9/16-12	-----	-----	-----	-----	131193	131180	131194	-----	131192	48.14
9/16-18	-----	-----	-----	-----	250026	250028	250029	-----	250030	48.14
5/8-11	-----	-----	-----	-----	250078	250077	-----	-----	250089	55.61
5/8-18	-----	-----	-----	-----	250121	250119	250122	-----	250120	55.61
3/4-10	-----	-----	-----	-----	250157	250156	250158	-----	250168	72.34
3/4-16	-----	-----	-----	-----	250194	250193	250195	-----	250196	72.34



Telephone 800-258-7162 or 603-332-9000
Fax 1-603-332-8069

Standard Taps--Jarflors (forming taps), Plug Style



Tap Size	H3	H4	H5	H6	H7	H8	H9	H10	Price
5-40	129811	129855	129823	129799	129809	-----	-----	-----	20.69
5-44	129872	129910	129884	129920	129924	-----	-----	-----	20.69
6-32	129938	129939	129940	129945	129948	-----	-----	129951	17.02
6-40	130011	-----	130023	130027	-----	-----	-----	-----	17.02
8-32	130072	130076	130084	130090	130093	-----	-----	130096	17.02
8-36	130151	130155	130163	130164	130165	-----	-----	-----	17.02
10-24	130216	130217	130220	130229	130225	-----	-----	130230	17.02
10-32	130290	130291	130294	130310	130312	-----	-----	130321	17.02
12-24	-----	130382	-----	130394	-----	-----	-----	-----	18.06
12-28	-----	130448	130449	130450	130451	-----	-----	-----	18.06
1/4-20	130514	130515	130516	130527	130528	130529	-----	130539	18.06
1/4-28	130605	130606	130607	130618	130619	130617	-----	-----	18.06
5/16-18	130655	130666	130667	130668	130679	130680	-----	130682	20.09
5/16-24	-----	130721	130722	-----	130734	-----	-----	-----	20.09
3/8-16	-----	-----	130795	-----	130801	130802	-----	130804	22.92
3/8-24	-----	130849	130850	-----	130862	-----	-----	-----	22.92
7/16-14	-----	-----	130914	-----	-----	130928	-----	-----	32.30
7/16-20	-----	-----	130977	-----	-----	130989	-----	-----	32.30
1/2-13	-----	131027	131033	131034	131039	131040	-----	130985	39.02
1/2-20	-----	-----	131090	-----	-----	131106	-----	-----	39.02
9/16-12	-----	-----	-----	250003	250004	250005	-----	250016	48.14
9/16-18	-----	-----	-----	250040	250041	250042	-----	250053	48.14
5/8-11	-----	-----	-----	250091	250090	250092	-----	250107	55.61
5/8-18	-----	-----	-----	250131	250132	250133	-----	250144	55.61
3/4-10	-----	-----	-----	250169	250170	250171	-----	250181	72.34
3/4-16	-----	-----	-----	250210	250211	250212	-----	250200	72.34

Standard Taps--Metric Jarflors

Tap Description	Bottom	Plug	Price
M2.0 X 0.40 D5	207105	207175	38.04
M2.5 X 0.45 D5	207205	207275	31.48
M3.0 X 0.50 D5	207305	207375	20.69
M3.5 X 0.60 D6	207406	207475	20.69
M4.0 X 0.70 D6	207506	207575	17.02
M5.0 X 0.80 D7	207607	207675	17.02
M6.0 X 1.00 D8	207708	207775	18.06
M8.0 X 1.25 D9	207909	207975	20.32
M10 X 1.50 D10	208110	208175	22.91
M12 X 1.75 D11	208311	208375	39.02



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Jarflo Nucon Drills

Size for 65% to 75% thread

Tap Size	PD Limits	Drill Diameter	Part Number	Overall Length	Flute Length	Unit Price	Unit Price with TiN
2-56	H3	0.0781	140781	2 1/2	7/8	1.38	3.21
3-48	H3	0.0890	140890	2 1/2	7/8	1.14	2.66
3-56	H3	0.0906	140890	2 1/2	7/8	1.14	2.66
4-40	H5	0.0995	140995	2 1/2	7/8	1.18	2.74
5-40	H5	0.1130	141130	2 1/2	7/8	1.25	2.91
6-32	H5	0.1240	141240	2 1/2	7/8	1.40	3.26
8-32	H5	0.1495	141495	2 1/2	7/8	1.40	3.26
10-24	H5	0.1695	141695	2 1/2	7/8	1.40	3.26
10-32	H6	0.1752	141752	2 1/2	7/8	1.40	3.26
12-24	H6	0.1960	141960	2 1/2	7/8	1.76	4.09
1/4-20	H6	0.2264	142264	2 1/2	1 3/8	1.86	4.32
1/4-28	H6	0.2340	142340	2 1/2	1 3/8	1.86	4.32
5/16-18	H7	0.2854	142854	2 1/2	1 3/8	2.52	5.85
5/16-24	H7	0.2913	142933	2 1/2	1 3/8	2.52	5.85
3/8-16	H7	0.3438	143438	2 1/2	1 3/8	2.89	6.72
3/8-24	H7	0.3563	143563	2 1/2	1 3/8	3.29	7.65
7/16-14	H8	0.4040	144040	2 1/2	1 3/8	3.64	8.46
7/16-20	H8	0.4130	144130	2 1/2	1 3/8	3.73	8.66
1/2-13	H8	0.4626	144626	2 1/2	1 3/8	4.61	10.72
1/2-20	H8	0.4764	144764	2 1/2	1 3/8	4.71	10.94
Metric Sizes							
M3 X 0.5	D5	0.1094	141094	2 1/2	7/8	1.25	2.91
M3.5 X 0.6	D6	0.1260	141260	2 1/2	7/8	1.40	3.26
M4 X 0.7	D6	0.1440	141440	2 1/2	7/8	1.40	3.26
M5 X 0.8	D7	0.1820	141820	2 1/2	1 3/8	1.47	3.41
M6 X 1.0	D8	0.2187	142187	2 1/2	1 3/8	1.79	4.16
M7 X 1.0	D9	0.2570	142570	2 1/2	1 3/8	2.30	5.35
M8 X 1.25	D9	0.2913	142913	2 1/2	1 3/8	2.52	5.85
M10 X 1.5	D10	0.3661	143661	2 1/2	1 3/8	3.29	7.65
M12 X 1.5	D11	0.4449	144449	2 1/2	1 3/8	3.91	9.09
M12 X 1.75	D11	0.4390	144390	2 1/2	1 3/8	3.91	9.09

Reasons for using Jarflo Nucons:

- Eliminates the need for center drilling. Special point geometry prevents the drill from walking
- Eliminates the need for reaming in many applications. The unique geometry prevents the drill from cutting oversized holes.
- These close tolerance drills are ideal for the critical demands of using Jarflos.
- Drill is specifically designed for ductile material. Aggressive flute for rapid chip removal.
- Off the shelf delivery available. Inventory is maintained for all sizes listed above. Other sizes available upon request.
- Highly specialized drill at standard drill pricing.



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