

Nucon 77 / MD-31

Engineered especially for CNC drilling



- ★ **118° Self Centering Helical Drill Point Eliminates the Need for Spot Drilling**
- ★ **Short Overall Length Provides Maximum Hole Accuracy and Eliminates Reaming in Many Applications**
- ★ **Extra High Helix Spiral Flutes Insures Fast Chip Removal to Protect Cutting Edge**
- ★ **Programming Is Simplified with Only One Overall Length**
- ★ **Premium M-7 High Speed Steel Provides Longer Life with More Holes per Drill**
- ★ **Fewer Operations to Program and Less Set-Up Time**
- ★ **Available Off the Shelf for Immediate Delivery**

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